

| FS Section                | Content field                                                                   | Explanation of content                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | CSR | eSDS |
|---------------------------|---------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|------|
| 1. Title                  | 1.1 Title of SPERC                                                              | Formulation & (re)packing of substances and mixtures (industrial): solvent-borne                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | Y   | Y    |
|                           | 1.2 SPERC code                                                                  | ESVOC SPERC 2.2.v3                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | Y   | Y    |
| 2. Scope                  | <b>2.1 Substance/Product Domain</b>                                             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |     |      |
|                           | Substance types / functions / properties included or excluded                   | Applicable to petroleum substances and petrochemicals.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | Y   | N    |
|                           | Additional specification of product types covered:                              | Includes a variety of aliphatic and aromatic hydrocarbons, ketones, alcohols, acetates, glycols, glycol ethers, and glycol ether acetates.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Y   | N    |
|                           | Inclusion of sub-SPERCs                                                         | Yes                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | N   | N    |
|                           | <b>2.2 Process domain</b>                                                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |     |      |
|                           | Description of activities/processes:                                            | Covers the formulation, packing and re-packing of the substance and its mixtures in batch or continuous operations, including storage, materials transfers, mixing, tableting, compression, pelletisation, extrusion, large and small-scale packing, sampling, maintenance and associated laboratory activities.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | Y   | Y    |
|                           | <b>2.3 List of applicable Use Descriptors</b>                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |     |      |
|                           | LCS                                                                             | F – Formulation or re-packing                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | Y   | Y    |
| SU                        | SU8 - Manufacture of bulk, large scale chemicals (including petroleum products) | Y                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | Y   |      |
| PC                        | PC0 –Other                                                                      | Y                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | Y   |      |
| 3. Operational conditions | <b>3.1 Conditions of use</b>                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |     |      |
|                           | Location of use                                                                 | Indoor                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | Y   | Y    |
|                           | Water contact during use                                                        | Yes                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | Y   | Y    |
|                           | Connected to a standard municipal biological STP                                | Yes                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | Y   | Y    |
|                           | Rigorously contained system with minimisation of release to the environment     | No                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | Y   | N    |
|                           | Further operational conditions impacting on releases to the environment         | Volatile compounds subject to air emission controls. Wastewater emissions generated from equipment cleaning with water.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | Y   | Y    |
|                           | <b>3.2 Waste Handling and Disposal</b>                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |     |      |
|                           | Waste Handling and Disposal:                                                    | Residual raw materials and are in some cases recycled and fed back into the process reactor to improve efficiencies. In other cases, residues and by-products are used as raw materials for other downstream applications (EU, 2016). Wastewater generated during cleaning and maintenance operations is directed to a waste water treatment plant for biological degradation. Atmospheric release of waste vapor may be ameliorated using wet scrubbers, thermal oxidizers, solid adsorbents, membrane separators, biofilters, and/or cold oxidizers for trapping residual vapours. All unrecovered waste is handled as an industrial waste that can be incinerated or in some cases re-distilled. EU (2016). Best Available Techniques (BAT) Reference Document for Common Waste Water and Waste Gas Treatment/Management Systems in the Chemical Sector. Report EUR 28112 EN. European IPPC Bureau. Seville, Spain.<br><a href="http://eippcb.jrc.ec.europa.eu/reference/BREF/CWW_Bref_2016_publication.pdf">http://eippcb.jrc.ec.europa.eu/reference/BREF/CWW_Bref_2016_publication.pdf</a> | Y   | N    |

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| 4. Obligatory RMMs onsite    | RMM limiting release to air:                             | No obligatory RMMs.                                                                                                                                                                                                                                                                                                                                                                                                                                    | Y   | Y    |
|                              | RMM Efficiency (air):                                    | Optional RMMs have been assigned a nominal removal efficiency value that is not accounted for in the air release factor. See the background document for more information.                                                                                                                                                                                                                                                                             | Y   | Y    |
|                              | Reference for RMM Efficiency (air):                      | EU (2016). Best Available Techniques (BAT) Reference Document for Common Waste Water and Waste Gas Treatment/Management Systems in the Chemical Sector. Report EUR 28112 EN. European IPPC Bureau. Seville, Spain.<br><a href="http://eippcb.jrc.ec.europa.eu/reference/BREF/CWW_Bref_2016_published.pdf">http://eippcb.jrc.ec.europa.eu/reference/BREF/CWW_Bref_2016_published.pdf</a>                                                                | Y   | N    |
|                              | RMM limiting release to water:                           | Oil-water separation (e.g. via oil water separators, oil skimmers, or dissolved air flotation) is required.                                                                                                                                                                                                                                                                                                                                            | Y   | Y    |
|                              | RMM Efficiency (water):                                  | The efficiency of this RMM varies dependent on the treatment technology and the properties of the substance.                                                                                                                                                                                                                                                                                                                                           | Y   | Y    |
|                              | Reference for RMM Efficiency (water):                    | EU (2016). Best Available Techniques (BAT) Reference Document for Common Waste Water and Waste Gas Treatment/Management Systems in the Chemical Sector. Report EUR 28112 EN. European IPPC Bureau. Seville, Spain.<br><a href="http://eippcb.jrc.ec.europa.eu/reference/BREF/CWW_Bref_2016_published.pdf">http://eippcb.jrc.ec.europa.eu/reference/BREF/CWW_Bref_2016_published.pdf</a>                                                                | Y   | N    |
|                              | RMM limiting release to soil:                            | The sludge generated from wastewater treatment is not applied to agricultural soil.                                                                                                                                                                                                                                                                                                                                                                    | Y   | Y    |
|                              | RMM Efficiency (soil):                                   | Not applicable                                                                                                                                                                                                                                                                                                                                                                                                                                         | Y   | Y    |
|                              | Reference for RMM Efficiency (soil):                     | ECHA (2016). <i>Guidance on Information Requirements and Chemical Safety Assessment. Chapter R.16: Environmental Exposure Assessment</i> Version 3.0. European Chemicals Agency. Helsinki, Finland.<br><a href="https://echa.europa.eu/documents/10162/13632/information_requirements_r16_en.pdf">https://echa.europa.eu/documents/10162/13632/information_requirements_r16_en.pdf</a>                                                                 | Y   | N    |
| 5. Exposure Assessment Input | 5.1 Substance use rate                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                        |     |      |
|                              | Amount of substance use per day:                         | 100,000 kg/day                                                                                                                                                                                                                                                                                                                                                                                                                                         | Y   | Y    |
|                              | Fraction of EU tonnage used in region:                   | 100%                                                                                                                                                                                                                                                                                                                                                                                                                                                   | Y   | N    |
|                              | Fraction of Regional tonnage used locally:               | 100%                                                                                                                                                                                                                                                                                                                                                                                                                                                   | Y   | N    |
|                              | Justification / information source:                      | OECD (2004). Emission Scenario Documents on Lubricants and Lubricant Additives. OECD Series on Emission Scenario Documents, Number 10. Organization for Economic Co-operation and Development. Paris, France.<br><a href="http://www.oecd.org/officialdocuments/publicdisplaydocumentpdf/?cote=en/ijm/mono(2004)21&amp;doclanguage=en">http://www.oecd.org/officialdocuments/publicdisplaydocumentpdf/?cote=en/ijm/mono(2004)21&amp;doclanguage=en</a> | Y   | N    |
|                              | 5.2 Days emitting                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                        |     |      |
|                              | Number of emission days per year:                        | 300 (default value)                                                                                                                                                                                                                                                                                                                                                                                                                                    | Y   | Y    |
|                              | Justification / information source:                      | ECHA (2016). <i>Guidance on Information Requirements and Chemical Safety Assessment. Chapter R.16: Environmental Exposure Assessment</i> Version 3.0. European Chemicals Agency. Helsinki, Finland.<br><a href="https://echa.europa.eu/documents/10162/13632/information_requirements_r16_en.pdf">https://echa.europa.eu/documents/10162/13632/information_requirements_r16_en.pdf</a>                                                                 | Y   | N    |
|                              | 5.3 Release factors                                      |                                                                                                                                                                                                                                                                                                                                                                                                                                                        |     |      |
|                              | sub-SPERC identifier:                                    | ESVOC 2.2.a.v3<br>VP >1000 Pa; WS <0.001 mg/l                                                                                                                                                                                                                                                                                                                                                                                                          | Y   | N    |
|                              | ERC                                                      | ERC 2                                                                                                                                                                                                                                                                                                                                                                                                                                                  |     |      |
| sub-SPERC applicability:     | Vapour pressure >1000 Pa<br>Water solubility <0.001 mg/l | Y                                                                                                                                                                                                                                                                                                                                                                                                                                                      | N   |      |
| 5.3.1 Release Factor – air   |                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                        |     |      |

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|                                     | <b>Numeric value / percent of input amount (Air)</b>    | 2.5%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y   | Y    |
|                                     | <b>Justification of RFs (Air):</b>                      | This value has been adopted from a published source that documents the worst-case estimates of air emissions based on the expert judgement of environmental scientists from the Dutch National Institute for Public Health and the Environment (RIVM).<br>European Commission (2003). European Commission Technical Guidance Document on Risk Assessment (EUTGD), Report EUR 20418 EN/2, Appendix 1, Table A2.1, Brussels, Belgium.<br><a href="https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf">https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf</a>                                                                                                                                                                                                                                                                                                                                                                                                                               | Y   | N    |
| <b>5.3.2 Release Factor – water</b> |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Water):</b> | 0.0000005%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | Y   | Y    |
|                                     | <b>Justification of RFs (Water):</b>                    | The factor was established after identifying the geometric mean for eight water solubility categories and combining this result with survey data describing the wastewater generation per tonne of formulated product. The average volume of effluent wastewater for a large blending plant formulating 57,813 tonnes/yr of lubricant was reported to be 55,487 m <sup>3</sup> /yr (MPC, 2011). These values yielded a water use factor of about 1.0 m <sup>3</sup> /tonne which was adjusted upward by a factor of 5 to derive a final factor that was sufficiently protective.<br>MPC, 2011. Lube Oil Blending Plant — Misr Petroleum Company. Misr Petroleum Company. Cairo, Egypt.<br><a href="https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf">https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf</a> .                                                                                                                                      | Y   | N    |
| <b>5.3.3 Release Factor – soil</b>  |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Soil):</b>  | 0.03%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Y   | Y    |
|                                     | <b>Justification of RFs (Soil):</b>                     | The soil release for manufacturing operations considers the potential for pin hole leaks from the containment liners used as barriers within adjoined tank farms. Studies have shown that liners installed under strict quality control conditions will still have multiple small holes per acre capable of leaking measurable amounts of liquid (Hadj-Hamou et al., 2002). A leakage volume 0.16 m <sup>3</sup> /day/acre was used along with tank farm size and turnover data for a lubricant blending plant to determine the soil release factor (Laine, 1991).<br>Hadj-Hamou T., Myers P., Sanglerat T. (2002). Alternatives to secondary containment lining. Proceedings of the Freshwater Spills Symposium. U.S. Environmental Protection Agency, Washington, DC.<br>Laine D. L. (1991). Analysis of pinhole seam leaks located in geomembrane liners using the electrical leak location method: Case histories. Geosynthetics' 91 Industrial Fabrics Association North American Geosynthetics Society, Atlanta, GA. | Y   | N    |
| <b>5.3.4 Release Factor – waste</b> |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Percent of input amount disposed as waste:</b>       | 0.2%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y   | N    |
|                                     | <b>Justification of RFs:</b>                            | The value is consistent with well documented efficiencies and economies that take place in highly automated petrochemical production facilities. The operational conditions are outlined in greater detail in Factsheet Section 3.2 and are consistent with ECHA guidelines for establishing the irrelevance of a waste stage analysis for this type of facility. The assigned value is in agreement with a survey of European petroleum refiners that did not show an appreciable generation of residual hazardous solvent waste (CONCAWE, 2017).<br>CONCAWE, 2017. 2013 survey of waste production and management at European refiners. Conservation of Clean Air and Water in Europe, Brussels, Belgium. <a href="https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf">https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf</a> .                                                                                                                                                                  | Y   | N    |
|                                     | <b>sub-SPERC identifier:</b>                            | ESVOC 2.2.b.v3<br>VP >1000 Pa; WS 0.001-0.01 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | Y   | N    |

| FS Section                          | Content field                                    | Explanation of content                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | CSR | eSDS |
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|                                     | ERC                                              | ERC 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |     |      |
|                                     | sub-SPERC applicability:                         | Vapour pressure >1000 Pa<br>Water solubility 0.001-0.01 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | Y   | N    |
| <b>5.3.1 Release Factor – air</b>   |                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | Numeric value / percent of input amount (Air)    | 2.5%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y   | Y    |
|                                     | Justification of RFs (Air):                      | This value has been adopted from a published source that documents the worst-case estimates of air emissions based on the expert judgement of environmental scientists from the Dutch National Institute for Public Health and the Environment (RIVM).<br>European Commission (2003). European Commission Technical Guidance Document on Risk Assessment (EUTGD), Report EUR 20418 EN/2, Appendix 1, Table A2.1, Brussels, Belgium.<br><a href="https://echa.europa.eu/documents/10162/16960216/tqdp2_2ed_en.pdf">https://echa.europa.eu/documents/10162/16960216/tqdp2_2ed_en.pdf</a>                                                                                                                                                                                                                                                                                                                                                                                                                                     | Y   | N    |
| <b>5.3.2 Release Factor – water</b> |                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | Numeric value / percent of input amount (Water): | 0.000002%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Y   | Y    |
|                                     | Justification of RFs (Water):                    | The factor was established after identifying the geometric mean for eight water solubility categories and combining this result with survey data describing the wastewater generation per tonne of formulated product. The average volume of effluent wastewater for a large blending plant formulating 57,813 tonnes/yr of lubricant was reported to be 55,487 m <sup>3</sup> /yr (MPC, 2011). These values yielded a water use factor of about 1.0 m <sup>3</sup> /tonne which was adjusted upward by a factor of 5 to derive a final factor that was sufficiently protective.<br>MPC, 2011. Lube Oil Blending Plant — Misr Petroleum Company. Misr Petroleum Company. Cairo, Egypt.<br><a href="https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf">https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf</a>                                                                                                                                        | Y   | N    |
| <b>5.3.3 Release Factor – soil</b>  |                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | Numeric value / percent of input amount (Soil):  | 0.03%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Y   | Y    |
|                                     | Justification of RFs (Soil):                     | The soil release for manufacturing operations considers the potential for pin hole leaks from the containment liners used as barriers within adjoined tank farms. Studies have shown that liners installed under strict quality control conditions will still have multiple small holes per acre capable of leaking measurable amounts of liquid (Hadj-Hamou et al., 2002). A leakage volume 0.16 m <sup>3</sup> /day/acre was used along with tank farm size and turnover data for a lubricant blending plant to determine the soil release factor (Laine, 1991).<br>Hadj-Hamou T., Myers P., Sanglerat T. (2002). Alternatives to secondary containment lining. Proceedings of the Freshwater Spills Symposium. U.S. Environmental Protection Agency, Washington, DC.<br>Laine D. L. (1991). Analysis of pinhole seam leaks located in geomembrane liners using the electrical leak location method: Case histories. Geosynthetics' 91 Industrial Fabrics Association North American Geosynthetics Society, Atlanta, GA. | Y   | N    |
| <b>5.3.4 Release Factor – waste</b> |                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | Percent of input amount disposed as waste:       | 0.2%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y   | N    |
|                                     | Justification of RFs:                            | The value is consistent with well documented efficiencies and economies that take place in highly automated petrochemical production facilities. The operational conditions are outlined in greater detail in Factsheet Section 3.2 and are consistent with ECHA guidelines for establishing the irrelevance of a waste stage analysis for this this type of facility. The assigned value is in agreement with a survey of European petroleum refiners that did not show an appreciable generation of residual hazardous solvent waste (CONCAWE, 2017).                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | Y   | N    |

| FS Section                          | Content field                                           | Explanation of content                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | CSR | eSDS |
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|                                     |                                                         | CONCAWE, 2017. 2013 survey of waste production and management at European refiners, Conservation of Clean Air and Water in Europe, Brussels, Belgium. <a href="https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf">https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf</a> .                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |     |      |
|                                     | <b>sub-SPERC identifier:</b>                            | ESVOG 2.2.c.v3<br>VP >1000 Pa; WS 0.01-0.1 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | Y   | N    |
|                                     | ERC                                                     | ERC 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |     |      |
|                                     | <b>sub-SPERC applicability:</b>                         | Vapour pressure >1000 Pa<br>Water solubility 0.01-0.1 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | Y   | N    |
| <b>5.3.1 Release Factor – air</b>   |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Air)</b>    | 2.5%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y   | Y    |
|                                     | <b>Justification of RFs (Air):</b>                      | This value has been adopted from a published source that documents the worst-case estimates of air emissions based on the expert judgement of environmental scientists from the Dutch National Institute for Public Health and the Environment (RIVM).<br>European Commission (2003). European Commission Technical Guidance Document on Risk Assessment (EUTGD), Report EUR 20418 EN/2, Appendix 1, Table A2.1, Brussels, Belgium.<br>( <a href="https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf">https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf</a> )                                                                                                                                                                                                                                                                                                                                                                                                                           | Y   | N    |
| <b>5.3.2 Release Factor – water</b> |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Water):</b> | 0.00002%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | Y   | Y    |
|                                     | <b>Justification of RFs (Water):</b>                    | The factor was established after identifying the geometric mean for eight water solubility categories and combining this result with survey data describing the wastewater generation per tonne of formulated product. The average volume of effluent wastewater for a large blending plant formulating 57,813 tonnes/yr of lubricant was reported to be 55,487 m <sup>3</sup> /yr (MPC, 2011). These values yielded a water use factor of about 1.0 m <sup>3</sup> /tonne which was adjusted upward by a factor of 5 to derive a final factor that was sufficiently protective.<br>MPC, 2011. Lube Oil Blending Plant — Misr Petroleum Company. Misr Petroleum Company. Cairo, Egypt.<br><a href="https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf">https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf</a> .                                                                                                                                      | Y   | N    |
| <b>5.3.3 Release Factor – soil</b>  |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Soil):</b>  | 0.03%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Y   | Y    |
|                                     | <b>Justification of RFs (Soil):</b>                     | The soil release for manufacturing operations considers the potential for pin hole leaks from the containment liners used as barriers within adjoined tank farms. Studies have shown that liners installed under strict quality control conditions will still have multiple small holes per acre capable of leaking measurable amounts of liquid (Hadj-Hamou et al., 2002). A leakage volume 0.16 m <sup>3</sup> /day/acre was used along with tank farm size and turnover data for a lubricant blending plant to determine the soil release factor (Laine, 1991).<br>Hadj-Hamou T., Myers P., Sanglerat T. (2002). Alternatives to secondary containment lining. Proceedings of the Freshwater Spills Symposium. U.S. Environmental Protection Agency, Washington, DC.<br>Laine D. L. (1991). Analysis of pinhole seam leaks located in geomembrane liners using the electrical leak location method: Case histories. Geosynthetics' 91 Industrial Fabrics Association North American Geosynthetics Society, Atlanta, GA. | Y   | N    |
| <b>5.3.4 Release Factor – waste</b> |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Percent of input amount disposed as waste:</b>       | 0.2%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y   | N    |
|                                     | <b>Justification of RFs:</b>                            | The value is consistent with well documented efficiencies and economies that take place in highly automated petrochemical production facilities.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Y   | N    |

| FS Section                          | Content field                                           | Explanation of content                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | CSR | eSDS |
|-------------------------------------|---------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|------|
|                                     |                                                         | The operational conditions are outlined in greater detail in Factsheet Section 3.2 and are consistent with ECHA guidelines for establishing the irrelevance of a waste stage analysis for this type of facility. The assigned value is in agreement with a survey of European petroleum refiners that did not show an appreciable generation of residual hazardous solvent waste (CONCAWE, 2017).<br>CONCAWE, 2017. 2013 survey of waste production and management at European refiners, Conservation of Clean Air and Water in Europe, Brussels, Belgium. <a href="https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf">https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf</a> .                                                                                                                                                                                                                                                                                                                   |     |      |
|                                     | <b>sub-SPERC identifier:</b>                            | ESVOC 2.2.d.v3<br>VP >1000 Pa; WS 0.1-1.0 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | Y   | N    |
|                                     | ERC                                                     | ERC 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |     |      |
|                                     | <b>sub-SPERC applicability:</b>                         | Vapour pressure >1000 Pa<br>Water solubility 0.1-1.0 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Y   | N    |
| <b>5.3.1 Release Factor – air</b>   |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Air)</b>    | 2.5%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y   | Y    |
|                                     | <b>Justification of RFs (Air):</b>                      | This value has been adopted from a published source that documents the worst-case estimates of air emissions based on the expert judgement of environmental scientists from the Dutch National Institute for Public Health and the Environment (RIVM).<br>European Commission (2003). European Commission Technical Guidance Document on Risk Assessment (EUTGD), Report EUR 20418 EN/2, Appendix 1, Table A2.1, Brussels, Belgium.<br><a href="https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf">https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf</a>                                                                                                                                                                                                                                                                                                                                                                                                                               | Y   | N    |
| <b>5.3.2 Release Factor – water</b> |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Water):</b> | 0.0002%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | Y   | Y    |
|                                     | <b>Justification of RFs (Water):</b>                    | The factor was established after identifying the geometric mean for eight water solubility categories and combining this result with survey data describing the wastewater generation per tonne of formulated product. The average volume of effluent wastewater for a large blending plant formulating 57,813 tonnes/yr of lubricant was reported to be 55,487 m <sup>3</sup> /yr (MPC, 2011). These values yielded a water use factor of about 1.0 m <sup>3</sup> /tonne which was adjusted upward by a factor of 5 to derive a final factor that was sufficiently protective.<br>MPC, 2011. Lube Oil Blending Plant — Misr Petroleum Company. Misr Petroleum Company. Cairo, Egypt.<br><a href="https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf">https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf</a> .                                                                                                                                      | Y   | N    |
| <b>5.3.3 Release Factor – soil</b>  |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Soil):</b>  | 0.03%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Y   | Y    |
|                                     | <b>Justification of RFs (Soil):</b>                     | The soil release for manufacturing operations considers the potential for pin hole leaks from the containment liners used as barriers within adjoined tank farms. Studies have shown that liners installed under strict quality control conditions will still have multiple small holes per acre capable of leaking measurable amounts of liquid (Hadj-Hamou et al., 2002). A leakage volume 0.16 m <sup>3</sup> /day/acre was used along with tank farm size and turnover data for a lubricant blending plant to determine the soil release factor (Laine, 1991).<br>Hadj-Hamou T., Myers P., Sanglerat T. (2002). Alternatives to secondary containment lining. Proceedings of the Freshwater Spills Symposium. U.S. Environmental Protection Agency, Washington, DC.<br>Laine D. L. (1991). Analysis of pinhole seam leaks located in geomembrane liners using the electrical leak location method: Case histories. Geosynthetics' 91 Industrial Fabrics Association North American Geosynthetics Society, Atlanta, GA. | Y   | N    |

| FS Section                          | Content field                                           | Explanation of content                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | CSR | eSDS |
|-------------------------------------|---------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|------|
| <b>5.3.4 Release Factor – waste</b> |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |     |      |
|                                     | <b>Percent of input amount disposed as waste:</b>       | 0.2%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Y   | N    |
|                                     | <b>Justification of RFs:</b>                            | The value is consistent with well documented efficiencies and economies that take place in highly automated petrochemical production facilities. The operational conditions are outlined in greater detail in Factsheet Section 3.2 and are consistent with ECHA guidelines for establishing the irrelevance of a waste stage analysis for this this type of facility. The assigned value is in agreement with a survey of European petroleum refiners that did not show an appreciable generation of residual hazardous solvent waste (CONCAWE, 2017).<br>CONCAWE, 2017. 2013 survey of waste production and management at European refiners, Conservation of Clean Air and Water in Europe, Brussels, Belgium. <a href="https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf">https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf</a> .                        | Y   | N    |
|                                     | <b>sub-SPERC identifier:</b>                            | ESVOC 2.2.e.v3<br>VP >1000 Pa; WS 1-10 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Y   | N    |
|                                     | <b>ERC</b>                                              | ERC 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |     |      |
|                                     | <b>sub-SPERC applicability:</b>                         | Vapour pressure >1000 Pa<br>Water solubility 1-10 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | Y   | N    |
| <b>5.3.1 Release Factor – air</b>   |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |     |      |
|                                     | <b>Numeric value / percent of input amount (Air)</b>    | 2.5%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Y   | Y    |
|                                     | <b>Justification of RFs (Air):</b>                      | This value has been adopted from a published source that documents the worst-case estimates of air emissions based on the expert judgement of environmental scientists from the Dutch National Institute for Public Health and the Environment (RIVM).<br>European Commission (2003). European Commission Technical Guidance Document on Risk Assessment (EUTGD), Report EUR 20418 EN/2, Appendix 1, Table A2.1, Brussels, Belgium.<br>( <a href="https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf">https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf</a> )                                                                                                                                                                                                                                                                                      | Y   | N    |
| <b>5.3.2 Release Factor – water</b> |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |     |      |
|                                     | <b>Numeric value / percent of input amount (Water):</b> | 0.002%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | Y   | Y    |
|                                     | <b>Justification of RFs (Water):</b>                    | The factor was established after identifying the geometric mean for eight water solubility categories and combining this result with survey data describing the wastewater generation per tonne of formulated product. The average volume of effluent wastewater for a large blending plant formulating 57,813 tonnes/yr of lubricant was reported to be 55,487 m <sup>3</sup> /yr (MPC, 2011). These values yielded a water use factor of about 1.0 m <sup>3</sup> /tonne which was adjusted upward by a factor of 5 to derive a final factor that was sufficiently protective.<br>MPC, 2011. Lube Oil Blending Plant — Misr Petroleum Company. Misr Petroleum Company. Cairo, Egypt.<br><a href="https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf">https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf</a> . | Y   | N    |
| <b>5.3.3 Release Factor – soil</b>  |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |     |      |
|                                     | <b>Numeric value / percent of input amount (Soil):</b>  | 0.03%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | Y   | Y    |
|                                     | <b>Justification of RFs (Soil):</b>                     | The soil release for manufacturing operations considers the potential for pin hole leaks from the containment liners used as barriers within adjoined tank farms. Studies have shown that liners installed under strict quality control conditions will still have multiple small holes per acre capable of leaking measurable amounts of liquid (Hadj-Hamou et al., 2002). A leakage volume 0.16 m <sup>3</sup> /day/acre was used along with tank farm size and turnover data for a lubricant blending plant to determine the soil release factor (Laine, 1991).                                                                                                                                                                                                                                                                                                                    | Y   | N    |

| FS Section                          | Content field                                           | Explanation of content                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | CSR | eSDS |
|-------------------------------------|---------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|------|
|                                     |                                                         | Hadj-Hamou T., Myers P., Sanglerat T. (2002). Alternatives to secondary containment lining. Proceedings of the Freshwater Spills Symposium. U.S. Environmental Protection Agency, Washington, DC.<br>Laine D. L. (1991). Analysis of pinhole seam leaks located in geomembrane liners using the electrical leak location method: Case histories. Geosynthetics' 91 Industrial Fabrics Association North American Geosynthetics Society, Atlanta, GA.                                                                                                                                                                                                                                                                                                                                                                                                                                  |     |      |
| <b>5.3.4 Release Factor – waste</b> |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |     |      |
|                                     | <b>Percent of input amount disposed as waste:</b>       | 0.2%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Y   | N    |
|                                     | <b>Justification of RFs:</b>                            | The value is consistent with well documented efficiencies and economies that take place in highly automated petrochemical production facilities. The operational conditions are outlined in greater detail in Factsheet Section 3.2 and are consistent with ECHA guidelines for establishing the irrelevance of a waste stage analysis for this this type of facility. The assigned value is in agreement with a survey of European petroleum refiners that did not show an appreciable generation of residual hazardous solvent waste (CONCAWE, 2017).<br>CONCAWE, 2017. 2013 survey of waste production and management at European refiners, Conservation of Clean Air and Water in Europe, Brussels, Belgium. <a href="https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf">https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf</a> .                        | Y   | N    |
|                                     | <b>sub-SPERC identifier:</b>                            | ESVOC 2.2.f.v3<br>VP >1000 Pa; WS 10-100 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | Y   | N    |
|                                     | <b>ERC</b>                                              | ERC 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |     |      |
|                                     | <b>sub-SPERC applicability:</b>                         | Vapour pressure >1000 Pa<br>Water solubility 10-100 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | Y   | N    |
| <b>5.3.1 Release Factor – air</b>   |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |     |      |
|                                     | <b>Numeric value / percent of input amount (Air)</b>    | 2.5%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Y   | Y    |
|                                     | <b>Justification of RFs (Air):</b>                      | This value has been adopted from a published source that documents the worst-case estimates of air emissions based on the expert judgement of environmental scientists from the Dutch National Institute for Public Health and the Environment (RIVM).<br>European Commission (2003). European Commission Technical Guidance Document on Risk Assessment (EUTGD), Report EUR 20418 EN/2, Appendix 1, Table A2.1, Brussels, Belgium.<br>( <a href="https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf">https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf</a> )                                                                                                                                                                                                                                                                                      | Y   | N    |
| <b>5.3.2 Release Factor – water</b> |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |     |      |
|                                     | <b>Numeric value / percent of input amount (Water):</b> | 0.02%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | Y   | Y    |
|                                     | <b>Justification of RFs (Water):</b>                    | The factor was established after identifying the geometric mean for eight water solubility categories and combining this result with survey data describing the wastewater generation per tonne of formulated product. The average volume of effluent wastewater for a large blending plant formulating 57,813 tonnes/yr of lubricant was reported to be 55,487 m <sup>3</sup> /yr (MPC, 2011). These values yielded a water use factor of about 1.0 m <sup>3</sup> /tonne which was adjusted upward by a factor of 5 to derive a final factor that was sufficiently protective.<br>MPC, 2011. Lube Oil Blending Plant — Misr Petroleum Company. Misr Petroleum Company. Cairo, Egypt.<br><a href="https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf">https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf</a> . | Y   | N    |
| <b>5.3.3 Release Factor – soil</b>  |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |     |      |
|                                     | <b>Numeric value / percent of input amount (Soil):</b>  | 0.03%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | Y   | Y    |
|                                     | <b>Justification of RFs (Soil):</b>                     | The soil release for manufacturing operations considers the potential for pin hole leaks from the containment liners used as barriers within adjoined                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | Y   | N    |



| FS Section                          | Content field                                           | Explanation of content                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | CSR | eSDS |
|-------------------------------------|---------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|------|
|                                     |                                                         | <p>tank farms. Studies have shown that liners installed under strict quality control conditions will still have multiple small holes per acre capable of leaking measurable amounts of liquid (Hadj-Hamou et al., 2002). A leakage volume 0.16 m<sup>3</sup>/day/acre was used along with tank farm size and turnover data for a lubricant blending plant to determine the soil release factor (Laine, 1991).</p> <p>Hadj-Hamou T., Myers P., Sanglerat T. (2002). Alternatives to secondary containment lining. Proceedings of the Freshwater Spills Symposium. U.S. Environmental Protection Agency, Washington, DC.</p> <p>Laine D. L. (1991). Analysis of pinhole seam leaks located in geomembrane liners using the electrical leak location method: Case histories. Geosynthetics' 91 Industrial Fabrics Association North American Geosynthetics Society, Atlanta, GA.</p>        |     |      |
| <b>5.3.4 Release Factor – waste</b> |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |     |      |
|                                     | <b>Percent of input amount disposed as waste:</b>       | 0.2%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | Y   | N    |
|                                     | <b>Justification of RFs:</b>                            | <p>The value is consistent with well documented efficiencies and economies that take place in highly automated petrochemical production facilities. The operational conditions are outlined in greater detail in Factsheet Section 3.2 and are consistent with ECHA guidelines for establishing the irrelevance of a waste stage analysis for this this type of facility. The assigned value is in agreement with a survey of European petroleum refiners that did not show an appreciable generation of residual hazardous solvent waste (CONCAWE, 2017).</p> <p>CONCAWE, 2017. 2013 survey of waste production and management at European refiners, Conservation of Clean Air and Water in Europe, Brussels, Belgium. <a href="https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf">https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf</a>.</p>                 | Y   | N    |
|                                     | <b>sub-SPERC identifier:</b>                            | <p>ESVOC 2.2.g.v3<br/>                     VP &gt;1000 Pa; WS 100-1000 mg/l</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | Y   | N    |
|                                     | <b>ERC</b>                                              | ERC 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |     |      |
|                                     | <b>sub-SPERC applicability:</b>                         | Vapour pressure >1000 Pa<br>Water solubility 100-1000 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | Y   | N    |
| <b>5.3.1 Release Factor – air</b>   |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |     |      |
|                                     | <b>Numeric value / percent of input amount (Air)</b>    | 2.5%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | Y   | Y    |
|                                     | <b>Justification of RFs (Air):</b>                      | <p>This value has been adopted from a published source that documents the worst-case estimates of air emissions based on the expert judgement of environmental scientists from the Dutch National Institute for Public Health and the Environment (RIVM).</p> <p>European Commission (2003). European Commission Technical Guidance Document on Risk Assessment (EUTGD), Report EUR 20418 EN/2, Appendix 1, Table A2.1, Brussels, Belgium. (<a href="https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf">https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf</a>)</p>                                                                                                                                                                                                                                                                                   | Y   | N    |
| <b>5.3.2 Release Factor – water</b> |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |     |      |
|                                     | <b>Numeric value / percent of input amount (Water):</b> | 0.2%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | Y   | Y    |
|                                     | <b>Justification of RFs (Water):</b>                    | <p>The factor was established after identifying the geometric mean for eight water solubility categories and combining this result with survey data describing the wastewater generation per tonne of formulated product. The average volume of effluent wastewater for a large blending plant formulating 57,813 tonnes/yr of lubricant was reported to be 55,487 m<sup>3</sup>/yr (MPC, 2011). These values yielded a water use factor of about 1.0 m<sup>3</sup>/tonne which was adjusted upward by a factor of 5 to derive a final factor that was sufficiently protective.</p> <p>MPC, 2011. Lube Oil Blending Plant — Misr Petroleum Company. Misr Petroleum Company. Cairo, Egypt. <a href="https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf">https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf</a>.</p> | Y   | N    |

| FS Section                          | Content field                                           | Explanation of content                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | CSR | eSDS |
|-------------------------------------|---------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|------|
| <b>5.3.3 Release Factor – soil</b>  |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Soil):</b>  | 0.03%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Y   | Y    |
|                                     | <b>Justification of RFs (Soil):</b>                     | The soil release for manufacturing operations considers the potential for pin hole leaks from the containment liners used as barriers within adjoined tank farms. Studies have shown that liners installed under strict quality control conditions will still have multiple small holes per acre capable of leaking measurable amounts of liquid (Hadj-Hamou et al., 2002). A leakage volume 0.16 m <sup>3</sup> /day/acre was used along with tank farm size and turnover data for a lubricant blending plant to determine the soil release factor (Laine, 1991).<br>Hadj-Hamou T., Myers P., Sanglerat T. (2002). Alternatives to secondary containment lining. Proceedings of the Freshwater Spills Symposium. U.S. Environmental Protection Agency, Washington, DC.<br>Laine D. L. (1991). Analysis of pinhole seam leaks located in geomembrane liners using the electrical leak location method: Case histories. Geosynthetics' 91 Industrial Fabrics Association North American Geosynthetics Society, Atlanta, GA. | Y   | N    |
| <b>5.3.4 Release Factor – waste</b> |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Percent of input amount disposed as waste:</b>       | 0.2%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y   | N    |
|                                     | <b>Justification of RFs:</b>                            | The value is consistent with well documented efficiencies and economies that take place in highly automated petrochemical production facilities. The operational conditions are outlined in greater detail in Factsheet Section 3.2 and are consistent with ECHA guidelines for establishing the irrelevance of a waste stage analysis for this this type of facility. The assigned value is in agreement with a survey of European petroleum refiners that did not show an appreciable generation of residual hazardous solvent waste (CONCAWE, 2017).<br>CONCAWE, 2017. 2013 survey of waste production and management at European refiners, Conservation of Clean Air and Water in Europe, Brussels, Belgium. <a href="https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf">https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf</a> .                                                                                                                                                             | Y   | N    |
|                                     | <b>sub-SPERC identifier:</b>                            | <b>ESVOC 2.2.h.v3</b><br><b>VP &gt;1000 Pa; WS &gt;1000 mg/l</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Y   | N    |
|                                     | <b>ERC</b>                                              | ERC 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |     |      |
|                                     | <b>sub-SPERC applicability:</b>                         | Vapour pressure >1000 Pa<br>Water solubility >1000 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | Y   | N    |
| <b>5.3.1 Release Factor – air</b>   |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Air)</b>    | 2.5%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y   | Y    |
|                                     | <b>Justification of RFs (Air):</b>                      | This value has been adopted from a published source that documents the worst-case estimates of air emissions based on the expert judgement of environmental scientists from the Dutch National Institute for Public Health and the Environment (RIVM).<br>European Commission (2003). European Commission Technical Guidance Document on Risk Assessment (EUTGD), Report EUR 20418 EN/2, Appendix 1, Table A2.1, Brussels, Belgium.<br>( <a href="https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf">https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf</a> )                                                                                                                                                                                                                                                                                                                                                                                                                           | Y   | N    |
| <b>5.3.2 Release Factor – water</b> |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Water):</b> | 0.5%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y   | Y    |
|                                     | <b>Justification of RFs (Water):</b>                    | The factor was established after identifying the geometric mean for eight water solubility categories and combining this result with survey data describing the wastewater generation per tonne of formulated product. The average volume of effluent wastewater for a large blending plant formulating 57,813 tonnes/yr of lubricant was reported to be 55,487 m <sup>3</sup> /yr (MPC, 2011). These values yielded a water use factor of about 1.0                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y   | N    |

| FS Section                          | Content field                                           | Explanation of content                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | CSR | eSDS |
|-------------------------------------|---------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|------|
|                                     |                                                         | m <sup>3</sup> /tonne which was adjusted upward by a factor of 5 to derive a final factor that was sufficiently protective.<br>MPC, 2011. Lube Oil Blending Plant — Misr Petroleum Company. Misr Petroleum Company. Cairo, Egypt.<br><a href="https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf">https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf</a> .                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |     |      |
| <b>5.3.3 Release Factor – soil</b>  |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Soil):</b>  | 0.03%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Y   | Y    |
|                                     | <b>Justification of RFs (Soil):</b>                     | The soil release for manufacturing operations considers the potential for pin hole leaks from the containment liners used as barriers within adjoined tank farms. Studies have shown that liners installed under strict quality control conditions will still have multiple small holes per acre capable of leaking measurable amounts of liquid (Hadj-Hamou et al., 2002). A leakage volume 0.16 m <sup>3</sup> /day/acre was used along with tank farm size and turnover data for a lubricant blending plant to determine the soil release factor (Laine, 1991).<br>Hadj-Hamou T., Myers P., Sanglerat T. (2002). Alternatives to secondary containment lining. Proceedings of the Freshwater Spills Symposium. U.S. Environmental Protection Agency, Washington, DC.<br>Laine D. L. (1991). Analysis of pinhole seam leaks located in geomembrane liners using the electrical leak location method: Case histories. Geosynthetics' 91 Industrial Fabrics Association North American Geosynthetics Society, Atlanta, GA. | Y   | N    |
| <b>5.3.4 Release Factor – waste</b> |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Percent of input amount disposed as waste:</b>       | 0.2%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y   | N    |
|                                     | <b>Justification of RFs:</b>                            | The value is consistent with well documented efficiencies and economies that take place in highly automated petrochemical production facilities. The operational conditions are outlined in greater detail in Factsheet Section 3.2 and are consistent with ECHA guidelines for establishing the irrelevance of a waste stage analysis for this this type of facility. The assigned value is in agreement with a survey of European petroleum refiners that did not show an appreciable generation of residual hazardous solvent waste (CONCAWE, 2017).<br>CONCAWE, 2017. 2013 survey of waste production and management at European refiners, Conservation of Clean Air and Water in Europe, Brussels, Belgium. <a href="https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf">https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf</a> .                                                                                                                                                             | Y   | N    |
|                                     | <b>sub-SPERC identifier:</b>                            | <b>ESVOC 2.2.i.v3</b><br><b>VP 100-1000 Pa; WS &lt;0.001 mg/l</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | Y   | N    |
|                                     | <b>ERC</b>                                              | ERC 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |     |      |
|                                     | <b>sub-SPERC applicability:</b>                         | Vapour pressure 100-1000 Pa<br>Water solubility <0.001 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | Y   | N    |
| <b>5.3.1 Release Factor – air</b>   |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Air)</b>    | 1.0%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y   | Y    |
|                                     | <b>Justification of RFs (Air):</b>                      | This value has been adopted from a published source that documents the worst-case estimates of air emissions based on the expert judgement of environmental scientists from the Dutch National Institute for Public Health and the Environment (RIVM).<br>European Commission (2003). European Commission Technical Guidance Document on Risk Assessment (EUTGD), Report EUR 20418 EN/2, Appendix 1, Table A2.1, Brussels, Belgium.<br><a href="https://echa.europa.eu/documents/10162/16960216/tqdp2_2ed_en.pdf">https://echa.europa.eu/documents/10162/16960216/tqdp2_2ed_en.pdf</a> .                                                                                                                                                                                                                                                                                                                                                                                                                                   | Y   | N    |
| <b>5.3.2 Release Factor – water</b> |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Water):</b> | 0.0000005%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | Y   | Y    |

| FS Section                          | Content field                                          | Explanation of content                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | CSR | eSDS |
|-------------------------------------|--------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|------|
|                                     | <b>Justification of RFs (Water):</b>                   | The factor was established after identifying the geometric mean for eight water solubility categories and combining this result with survey data describing the wastewater generation per tonne of formulated product. The average volume of effluent wastewater for a large blending plant formulating 57,813 tonnes/yr of lubricant was reported to be 55,487 m <sup>3</sup> /yr (MPC, 2011). These values yielded a water use factor of about 1.0 m <sup>3</sup> /tonne which was adjusted upward by a factor of 5 to derive a final factor that was sufficiently protective.<br>MPC, 2011. Lube Oil Blending Plant — Misr Petroleum Company. Misr Petroleum Company. Cairo, Egypt.<br><a href="https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf">https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf</a> .                                                                                                                                      | Y   | N    |
| <b>5.3.3 Release Factor – soil</b>  |                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Soil):</b> | 0.03%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Y   | Y    |
|                                     | <b>Justification of RFs (Soil):</b>                    | The soil release for manufacturing operations considers the potential for pin hole leaks from the containment liners used as barriers within adjoined tank farms. Studies have shown that liners installed under strict quality control conditions will still have multiple small holes per acre capable of leaking measurable amounts of liquid (Hadj-Hamou et al., 2002). A leakage volume 0.16 m <sup>3</sup> /day/acre was used along with tank farm size and turnover data for a lubricant blending plant to determine the soil release factor (Laine, 1991).<br>Hadj-Hamou T., Myers P., Sanglerat T. (2002). Alternatives to secondary containment lining. Proceedings of the Freshwater Spills Symposium. U.S. Environmental Protection Agency, Washington, DC.<br>Laine D. L. (1991). Analysis of pinhole seam leaks located in geomembrane liners using the electrical leak location method: Case histories. Geosynthetics' 91 Industrial Fabrics Association North American Geosynthetics Society, Atlanta, GA. | Y   | N    |
| <b>5.3.4 Release Factor – waste</b> |                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Percent of input amount disposed as waste:</b>      | 0.2%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y   | N    |
|                                     | <b>Justification of RFs:</b>                           | The value is consistent with well documented efficiencies and economies that take place in highly automated petrochemical production facilities. The operational conditions are outlined in greater detail in Factsheet Section 3.2 and are consistent with ECHA guidelines for establishing the irrelevance of a waste stage analysis for this this type of facility. The assigned value is in agreement with a survey of European petroleum refiners that did not show an appreciable generation of residual hazardous solvent waste (CONCAWE, 2017).<br>CONCAWE, 2017. 2013 survey of waste production and management at European refiners, Conservation of Clean Air and Water in Europe, Brussels, Belgium. <a href="https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf">https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf</a> .                                                                                                                                                             | Y   | N    |
|                                     | <b>sub-SPERC identifier:</b>                           | ESVOC 2.2.j.v3<br>VP 100-1000 Pa; WS 0.001-0.01 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y   | N    |
|                                     | <b>ERC</b>                                             | ERC 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |     |      |
|                                     | <b>sub-SPERC applicability:</b>                        | Vapour pressure 100-1000 Pa<br>Water solubility 0.001-0.01 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | Y   | N    |
| <b>5.3.1 Release Factor – air</b>   |                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Air)</b>   | 1.0%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y   | Y    |
|                                     | <b>Justification of RFs (Air):</b>                     | This value has been adopted from a published source that documents the worst-case estimates of air emissions based on the expert judgement of environmental scientists from the Dutch National Institute for Public Health and the Environment (RIVM).<br>European Commission (2003). European Commission Technical Guidance Document on Risk Assessment (EUTGD), Report EUR 20418 EN/2,                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | Y   | N    |

| FS Section                          | Content field                                           | Explanation of content                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | CSR | eSDS |
|-------------------------------------|---------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|------|
|                                     |                                                         | Appendix 1, Table A2.1, Brussels, Belgium.<br><a href="https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf">https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf</a>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |     |      |
| <b>5.3.2 Release Factor – water</b> |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Water):</b> | 0.000002%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Y   | Y    |
|                                     | <b>Justification of RFs (Water):</b>                    | The factor was established after identifying the geometric mean for eight water solubility categories and combining this result with survey data describing the wastewater generation per tonne of formulated product. The average volume of effluent wastewater for a large blending plant formulating 57,813 tonnes/yr of lubricant was reported to be 55,487 m <sup>3</sup> /yr (MPC, 2011). These values yielded a water use factor of about 1.0 m <sup>3</sup> /tonne which was adjusted upward by a factor of 5 to derive a final factor that was sufficiently protective.<br>MPC, 2011. Lube Oil Blending Plant — Misr Petroleum Company. Misr Petroleum Company. Cairo, Egypt.<br><a href="https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf">https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf</a> .                                                                                                                                      | Y   | N    |
| <b>5.3.3 Release Factor – soil</b>  |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Soil):</b>  | 0.03%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Y   | Y    |
|                                     | <b>Justification of RFs (Soil):</b>                     | The soil release for manufacturing operations considers the potential for pin hole leaks from the containment liners used as barriers within adjoined tank farms. Studies have shown that liners installed under strict quality control conditions will still have multiple small holes per acre capable of leaking measurable amounts of liquid (Hadj-Hamou et al., 2002). A leakage volume 0.16 m <sup>3</sup> /day/acre was used along with tank farm size and turnover data for a lubricant blending plant to determine the soil release factor (Laine, 1991).<br>Hadj-Hamou T., Myers P., Sanglerat T. (2002). Alternatives to secondary containment lining. Proceedings of the Freshwater Spills Symposium. U.S. Environmental Protection Agency, Washington, DC.<br>Laine D. L. (1991). Analysis of pinhole seam leaks located in geomembrane liners using the electrical leak location method: Case histories. Geosynthetics' 91 Industrial Fabrics Association North American Geosynthetics Society, Atlanta, GA. | Y   | N    |
| <b>5.3.4 Release Factor – waste</b> |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Percent of input amount disposed as waste:</b>       | 0.2%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y   | N    |
|                                     | <b>Justification of RFs:</b>                            | The value is consistent with well documented efficiencies and economies that take place in highly automated petrochemical production facilities. The operational conditions are outlined in greater detail in Factsheet Section 3.2 and are consistent with ECHA guidelines for establishing the irrelevance of a waste stage analysis for this type of facility. The assigned value is in agreement with a survey of European petroleum refiners that did not show an appreciable generation of residual hazardous solvent waste (CONCAWE, 2017).<br>CONCAWE, 2017. 2013 survey of waste production and management at European refiners, Conservation of Clean Air and Water in Europe, Brussels, Belgium. <a href="https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf">https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf</a> .                                                                                                                                                                  | Y   | N    |
|                                     | <b>sub-SPERC identifier:</b>                            | ESVOC 2.2.k.v3<br>VP 100-1000 Pa; WS 0.01-0.1 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | Y   | N    |
|                                     | <b>ERC</b>                                              | ERC 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |     |      |
|                                     | <b>sub-SPERC applicability:</b>                         | Vapour pressure 100-1000 Pa<br>Water solubility 0.01-0.1 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | Y   | N    |
| <b>5.3.1 Release Factor – air</b>   |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Air)</b>    | 1.0%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y   | Y    |

| FS Section                          | Content field                                           | Explanation of content                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | CSR | eSDS |
|-------------------------------------|---------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|------|
|                                     | <b>Justification of RFs (Air):</b>                      | This value has been adopted from a published source that documents the worst-case estimates of air emissions based on the expert judgement of environmental scientists from the Dutch National Institute for Public Health and the Environment (RIVM).<br>European Commission (2003). European Commission Technical Guidance Document on Risk Assessment (EUTGD), Report EUR 20418 EN/2, Appendix 1, Table A2.1, Brussels, Belgium.<br><a href="https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf">https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf</a>                                                                                                                                                                                                                                                                                                                                                                                                                               | Y   | N    |
| <b>5.3.2 Release Factor – water</b> |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Water):</b> | 0.00002%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | Y   | Y    |
|                                     | <b>Justification of RFs (Water):</b>                    | The factor was established after identifying the geometric mean for eight water solubility categories and combining this result with survey data describing the wastewater generation per tonne of formulated product. The average volume of effluent wastewater for a large blending plant formulating 57,813 tonnes/yr of lubricant was reported to be 55,487 m <sup>3</sup> /yr (MPC, 2011). These values yielded a water use factor of about 1.0 m <sup>3</sup> /tonne which was adjusted upward by a factor of 5 to derive a final factor that was sufficiently protective.<br>MPC, 2011. Lube Oil Blending Plant — Misr Petroleum Company. Misr Petroleum Company. Cairo, Egypt.<br><a href="https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf">https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf</a>                                                                                                                                        | Y   | N    |
| <b>5.3.3 Release Factor – soil</b>  |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Soil):</b>  | 0.03%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Y   | Y    |
|                                     | <b>Justification of RFs (Soil):</b>                     | The soil release for manufacturing operations considers the potential for pin hole leaks from the containment liners used as barriers within adjoined tank farms. Studies have shown that liners installed under strict quality control conditions will still have multiple small holes per acre capable of leaking measurable amounts of liquid (Hadj-Hamou et al., 2002). A leakage volume 0.16 m <sup>3</sup> /day/acre was used along with tank farm size and turnover data for a lubricant blending plant to determine the soil release factor (Laine, 1991).<br>Hadj-Hamou T., Myers P., Sanglerat T. (2002). Alternatives to secondary containment lining. Proceedings of the Freshwater Spills Symposium. U.S. Environmental Protection Agency, Washington, DC.<br>Laine D. L. (1991). Analysis of pinhole seam leaks located in geomembrane liners using the electrical leak location method: Case histories. Geosynthetics' 91 Industrial Fabrics Association North American Geosynthetics Society, Atlanta, GA. | Y   | N    |
| <b>5.3.4 Release Factor – waste</b> |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Percent of input amount disposed as waste:</b>       | 0.2%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y   | N    |
|                                     | <b>Justification of RFs:</b>                            | The value is consistent with well documented efficiencies and economies that take place in highly automated petrochemical production facilities. The operational conditions are outlined in greater detail in Factsheet Section 3.2 and are consistent with ECHA guidelines for establishing the irrelevance of a waste stage analysis for this this type of facility. The assigned value is in agreement with a survey of European petroleum refiners that did not show an appreciable generation of residual hazardous solvent waste (CONCAWE, 2017).<br>CONCAWE, 2017. 2013 survey of waste production and management at European refiners, Conservation of Clean Air and Water in Europe, Brussels, Belgium. <a href="https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf">https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf</a> .                                                                                                                                                             | Y   | N    |
|                                     | <b>sub-SPERC identifier:</b>                            | ESVOC 2.2.1.v3<br>VP 100-1000 Pa; WS 0.1-1.0 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | Y   | N    |
|                                     | <b>ERC</b>                                              | ERC 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |     |      |

| FS Section                          | Content field                                    | Explanation of content                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | CSR | eSDS |
|-------------------------------------|--------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|------|
|                                     | sub-SPERC applicability:                         | Vapour pressure 100-1000 Pa<br>Water solubility 0.1-1.0 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | Y   | N    |
| <b>5.3.1 Release Factor – air</b>   |                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | Numeric value / percent of input amount (Air)    | 1.0%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y   | Y    |
|                                     | Justification of RFs (Air):                      | This value has been adopted from a published source that documents the worst-case estimates of air emissions based on the expert judgement of environmental scientists from the Dutch National Institute for Public Health and the Environment (RIVM).<br>European Commission (2003). European Commission Technical Guidance Document on Risk Assessment (EUTGD), Report EUR 20418 EN/2, Appendix 1, Table A2.1, Brussels, Belgium.<br><a href="https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf">https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf</a>                                                                                                                                                                                                                                                                                                                                                                                                                               | Y   | N    |
| <b>5.3.2 Release Factor – water</b> |                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | Numeric value / percent of input amount (Water): | 0.0002%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | Y   | Y    |
|                                     | Justification of RFs (Water):                    | The factor was established after identifying the geometric mean for eight water solubility categories and combining this result with survey data describing the wastewater generation per tonne of formulated product. The average volume of effluent wastewater for a large blending plant formulating 57,813 tonnes/yr of lubricant was reported to be 55,487 m <sup>3</sup> /yr (MPC, 2011). These values yielded a water use factor of about 1.0 m <sup>3</sup> /tonne which was adjusted upward by a factor of 5 to derive a final factor that was sufficiently protective.<br>MPC, 2011. Lube Oil Blending Plant — Misr Petroleum Company. Misr Petroleum Company. Cairo, Egypt.<br><a href="https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf">https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf</a>                                                                                                                                        | Y   | N    |
| <b>5.3.3 Release Factor – soil</b>  |                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | Numeric value / percent of input amount (Soil):  | 0.03%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Y   | Y    |
|                                     | Justification of RFs (Soil):                     | The soil release for manufacturing operations considers the potential for pin hole leaks from the containment liners used as barriers within adjoined tank farms. Studies have shown that liners installed under strict quality control conditions will still have multiple small holes per acre capable of leaking measurable amounts of liquid (Hadj-Hamou et al., 2002). A leakage volume 0.16 m <sup>3</sup> /day/acre was used along with tank farm size and turnover data for a lubricant blending plant to determine the soil release factor (Laine, 1991).<br>Hadj-Hamou T., Myers P., Sanglerat T. (2002). Alternatives to secondary containment lining. Proceedings of the Freshwater Spills Symposium. U.S. Environmental Protection Agency, Washington, DC.<br>Laine D. L. (1991). Analysis of pinhole seam leaks located in geomembrane liners using the electrical leak location method: Case histories. Geosynthetics' 91 Industrial Fabrics Association North American Geosynthetics Society, Atlanta, GA. | Y   | N    |
| <b>5.3.4 Release Factor – waste</b> |                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | Percent of input amount disposed as waste:       | 0.2%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y   | N    |
|                                     | Justification of RFs:                            | The value is consistent with well documented efficiencies and economies that take place in highly automated petrochemical production facilities. The operational conditions are outlined in greater detail in Factsheet Section 3.2 and are consistent with ECHA guidelines for establishing the irrelevance of a waste stage analysis for this this type of facility. The assigned value is in agreement with a survey of European petroleum refiners that did not show an appreciable generation of residual hazardous solvent waste (CONCAWE, 2017).<br>CONCAWE, 2017. 2013 survey of waste production and management at European refiners, Conservation of Clean Air and Water in Europe,                                                                                                                                                                                                                                                                                                                              | Y   | N    |

| FS Section                          | Content field                                           | Explanation of content                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | CSR | eSDS |
|-------------------------------------|---------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|------|
|                                     |                                                         | Brussels, Belgium. <a href="https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf">https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf</a> .                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |     |      |
|                                     | <b>sub-SPERC identifier:</b>                            | ESVOC 2.2.m.v3<br>VP 100-1000 Pa; WS 1-10 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | Y   | N    |
|                                     | ERC                                                     | ERC 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |     |      |
|                                     | <b>sub-SPERC applicability:</b>                         | Vapour pressure 100-1000 Pa<br>Water solubility 1-10 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Y   | N    |
| <b>5.3.1 Release Factor – air</b>   |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Air)</b>    | 1.0%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y   | Y    |
|                                     | <b>Justification of RFs (Air):</b>                      | This value has been adopted from a published source that documents the worst-case estimates of air emissions based on the expert judgement of environmental scientists from the Dutch National Institute for Public Health and the Environment (RIVM).<br>European Commission (2003). European Commission Technical Guidance Document on Risk Assessment (EUTGD), Report EUR 20418 EN/2, Appendix 1, Table A2.1, Brussels, Belgium.<br>( <a href="https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf">https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf</a> )                                                                                                                                                                                                                                                                                                                                                                                                                           | Y   | N    |
| <b>5.3.2 Release Factor – water</b> |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Water):</b> | 0.002%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | Y   | Y    |
|                                     | <b>Justification of RFs (Water):</b>                    | The factor was established after identifying the geometric mean for eight water solubility categories and combining this result with survey data describing the wastewater generation per tonne of formulated product. The average volume of effluent wastewater for a large blending plant formulating 57,813 tonnes/yr of lubricant was reported to be 55,487 m <sup>3</sup> /yr (MPC, 2011). These values yielded a water use factor of about 1.0 m <sup>3</sup> /tonne which was adjusted upward by a factor of 5 to derive a final factor that was sufficiently protective.<br>MPC, 2011. Lube Oil Blending Plant — Misr Petroleum Company. Misr Petroleum Company. Cairo, Egypt.<br><a href="https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf">https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf</a> .                                                                                                                                      | Y   | N    |
| <b>5.3.3 Release Factor – soil</b>  |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Soil):</b>  | 0.03%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Y   | Y    |
|                                     | <b>Justification of RFs (Soil):</b>                     | The soil release for manufacturing operations considers the potential for pin hole leaks from the containment liners used as barriers within adjoined tank farms. Studies have shown that liners installed under strict quality control conditions will still have multiple small holes per acre capable of leaking measurable amounts of liquid (Hadj-Hamou et al., 2002). A leakage volume 0.16 m <sup>3</sup> /day/acre was used along with tank farm size and turnover data for a lubricant blending plant to determine the soil release factor (Laine, 1991).<br>Hadj-Hamou T., Myers P., Sanglerat T. (2002). Alternatives to secondary containment lining. Proceedings of the Freshwater Spills Symposium. U.S. Environmental Protection Agency, Washington, DC.<br>Laine D. L. (1991). Analysis of pinhole seam leaks located in geomembrane liners using the electrical leak location method: Case histories. Geosynthetics' 91 Industrial Fabrics Association North American Geosynthetics Society, Atlanta, GA. | Y   | N    |
| <b>5.3.4 Release Factor – waste</b> |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Percent of input amount disposed as waste:</b>       | 0.2%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y   | N    |
|                                     | <b>Justification of RFs:</b>                            | The value is consistent with well documented efficiencies and economies that take place in highly automated petrochemical production facilities. The operational conditions are outlined in greater detail in Factsheet Section 3.2 and are consistent with ECHA guidelines for establishing the                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Y   | N    |



| FS Section                          | Content field                                           | Explanation of content                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | CSR | eSDS |
|-------------------------------------|---------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|------|
|                                     |                                                         | irrelevance of a waste stage analysis for this this type of facility. The assigned value is in agreement with a survey of European petroleum refiners that did not show an appreciable generation of residual hazardous solvent waste (CONCAWE, 2017).<br>CONCAWE, 2017. 2013 survey of waste production and management at European refiners, Conservation of Clean Air and Water in Europe, Brussels, Belgium. <a href="https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf">https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf</a> .                                                                                                                                                                                                                                                                                                                                                                                                                                                              |     |      |
|                                     | <b>sub-SPERC identifier:</b>                            | ESVOC 2.2.n.v3<br>VP 100-1000 Pa; WS 10-100 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Y   | N    |
|                                     | ERC                                                     | ERC 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |     |      |
|                                     | <b>sub-SPERC applicability:</b>                         | Vapour pressure 100-1000 Pa<br>Water solubility 10-100 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | Y   | N    |
| <b>5.3.1 Release Factor – air</b>   |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Air)</b>    | 1.0%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y   | Y    |
|                                     | <b>Justification of RFs (Air):</b>                      | This value has been adopted from a published source that documents the worst-case estimates of air emissions based on the expert judgement of environmental scientists from the Dutch National Institute for Public Health and the Environment (RIVM).<br>European Commission (2003). European Commission Technical Guidance Document on Risk Assessment (EUTGD), Report EUR 20418 EN/2, Appendix 1, Table A2.1, Brussels, Belgium.<br><a href="https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf">https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf</a>                                                                                                                                                                                                                                                                                                                                                                                                                               | Y   | N    |
| <b>5.3.2 Release Factor – water</b> |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Water):</b> | 0.02%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Y   | Y    |
|                                     | <b>Justification of RFs (Water):</b>                    | The factor was established after identifying the geometric mean for eight water solubility categories and combining this result with survey data describing the wastewater generation per tonne of formulated product. The average volume of effluent wastewater for a large blending plant formulating 57,813 tonnes/yr of lubricant was reported to be 55,487 m <sup>3</sup> /yr (MPC, 2011). These values yielded a water use factor of about 1.0 m <sup>3</sup> /tonne which was adjusted upward by a factor of 5 to derive a final factor that was sufficiently protective.<br>MPC, 2011. Lube Oil Blending Plant — Misr Petroleum Company. Misr Petroleum Company. Cairo, Egypt.<br><a href="https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf">https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf</a> .                                                                                                                                      | Y   | N    |
| <b>5.3.3 Release Factor – soil</b>  |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Soil):</b>  | 0.03%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Y   | Y    |
|                                     | <b>Justification of RFs (Soil):</b>                     | The soil release for manufacturing operations considers the potential for pin hole leaks from the containment liners used as barriers within adjoined tank farms. Studies have shown that liners installed under strict quality control conditions will still have multiple small holes per acre capable of leaking measurable amounts of liquid (Hadj-Hamou et al., 2002). A leakage volume 0.16 m <sup>3</sup> /day/acre was used along with tank farm size and turnover data for a lubricant blending plant to determine the soil release factor (Laine, 1991).<br>Hadj-Hamou T., Myers P., Sanglerat T. (2002). Alternatives to secondary containment lining. Proceedings of the Freshwater Spills Symposium. U.S. Environmental Protection Agency, Washington, DC.<br>Laine D. L. (1991). Analysis of pinhole seam leaks located in geomembrane liners using the electrical leak location method: Case histories. Geosynthetics' 91 Industrial Fabrics Association North American Geosynthetics Society, Atlanta, GA. | Y   | N    |
| <b>5.3.4 Release Factor – waste</b> |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |

| FS Section                          | Content field                                    | Explanation of content                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | CSR | eSDS |
|-------------------------------------|--------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|------|
|                                     | Percent of input amount disposed as waste:       | 0.2%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Y   | N    |
|                                     | Justification of RFs:                            | The value is consistent with well documented efficiencies and economies that take place in highly automated petrochemical production facilities. The operational conditions are outlined in greater detail in Factsheet Section 3.2 and are consistent with ECHA guidelines for establishing the irrelevance of a waste stage analysis for this this type of facility. The assigned value is in agreement with a survey of European petroleum refiners that did not show an appreciable generation of residual hazardous solvent waste (CONCAWE, 2017).<br>CONCAWE, 2017. 2013 survey of waste production and management at European refiners, Conservation of Clean Air and Water in Europe, Brussels, Belgium. <a href="https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf">https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf</a> .                        | Y   | N    |
|                                     | sub-SPERC identifier:                            | ESVOC 2.2.o.v3<br>VP 100-1000 Pa; WS 100-1000 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | Y   | N    |
|                                     | ERC                                              | ERC 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |     |      |
|                                     | sub-SPERC applicability:                         | Vapour pressure 100-1000 Pa<br>Water solubility 100-1000 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | Y   | N    |
| <b>5.3.1 Release Factor – air</b>   |                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |     |      |
|                                     | Numeric value / percent of input amount (Air)    | 1.0%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Y   | Y    |
|                                     | Justification of RFs (Air):                      | This value has been adopted from a published source that documents the worst-case estimates of air emissions based on the expert judgement of environmental scientists from the Dutch National Institute for Public Health and the Environment (RIVM).<br>European Commission (2003). European Commission Technical Guidance Document on Risk Assessment (EUTGD), Report EUR 20418 EN/2, Appendix 1, Table A2.1, Brussels, Belgium.<br>( <a href="https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf">https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf</a> )                                                                                                                                                                                                                                                                                      | Y   | N    |
| <b>5.3.2 Release Factor – water</b> |                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |     |      |
|                                     | Numeric value / percent of input amount (Water): | 0.2%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Y   | Y    |
|                                     | Justification of RFs (Water):                    | The factor was established after identifying the geometric mean for eight water solubility categories and combining this result with survey data describing the wastewater generation per tonne of formulated product. The average volume of effluent wastewater for a large blending plant formulating 57,813 tonnes/yr of lubricant was reported to be 55,487 m <sup>3</sup> /yr (MPC, 2011). These values yielded a water use factor of about 1.0 m <sup>3</sup> /tonne which was adjusted upward by a factor of 5 to derive a final factor that was sufficiently protective.<br>MPC, 2011. Lube Oil Blending Plant — Misr Petroleum Company. Misr Petroleum Company. Cairo, Egypt.<br><a href="https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf">https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf</a> . | Y   | N    |
| <b>5.3.3 Release Factor – soil</b>  |                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |     |      |
|                                     | Numeric value / percent of input amount (Soil):  | 0.03%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | Y   | Y    |
|                                     | Justification of RFs (Soil):                     | The soil release for manufacturing operations considers the potential for pin hole leaks from the containment liners used as barriers within adjoined tank farms. Studies have shown that liners installed under strict quality control conditions will still have multiple small holes per acre capable of leaking measurable amounts of liquid (Hadj-Hamou et al., 2002). A leakage volume 0.16 m <sup>3</sup> /day/acre was used along with tank farm size and turnover data for a lubricant blending plant to determine the soil release factor (Laine, 1991).<br>Hadj-Hamou T., Myers P., Sanglerat T. (2002). Alternatives to secondary containment lining. Proceedings of the Freshwater Spills Symposium. U.S. Environmental Protection Agency, Washington, DC.                                                                                                               | Y   | N    |

| FS Section                          | Content field                                           | Explanation of content                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | CSR | eSDS |
|-------------------------------------|---------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|------|
|                                     |                                                         | Laine D. L. (1991). Analysis of pinhole seam leaks located in geomembrane liners using the electrical leak location method: Case histories. Geosynthetics' 91 Industrial Fabrics Association North American Geosynthetics Society, Atlanta, GA.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |     |      |
| <b>5.3.4 Release Factor – waste</b> |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |     |      |
|                                     | <b>Percent of input amount disposed as waste:</b>       | 0.2%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | Y   | N    |
|                                     | <b>Justification of RFs:</b>                            | The value is consistent with well documented efficiencies and economies that take place in highly automated petrochemical production facilities. The operational conditions are outlined in greater detail in Factsheet Section 3.2 and are consistent with ECHA guidelines for establishing the irrelevance of a waste stage analysis for this this type of facility. The assigned value is in agreement with a survey of European petroleum refiners that did not show an appreciable generation of residual hazardous solvent waste (CONCAWE, 2017). CONCAWE, 2017. 2013 survey of waste production and management at European refiners, Conservation of Clean Air and Water in Europe, Brussels, Belgium. <a href="https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf">https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf</a> .                     | Y   | N    |
|                                     | <b>sub-SPERC identifier:</b>                            | ESVOC 2.2.p.v3<br>VP 100-1000 Pa; WS >1000 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | Y   | N    |
|                                     | <b>ERC</b>                                              | ERC 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |     |      |
|                                     | <b>sub-SPERC applicability:</b>                         | Vapour pressure >1000 Pa<br>Water solubility 100-1000 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Y   | N    |
| <b>5.3.1 Release Factor – air</b>   |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |     |      |
|                                     | <b>Numeric value / percent of input amount (Air)</b>    | 1.0%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | Y   | Y    |
|                                     | <b>Justification of RFs (Air):</b>                      | This value has been adopted from a published source that documents the worst-case estimates of air emissions based on the expert judgement of environmental scientists from the Dutch National Institute for Public Health and the Environment (RIVM). European Commission (2003). European Commission Technical Guidance Document on Risk Assessment (EUTGD), Report EUR 20418 EN/2, Appendix 1, Table A2.1, Brussels, Belgium. ( <a href="https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf">https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf</a> )                                                                                                                                                                                                                                                                                      | Y   | N    |
| <b>5.3.2 Release Factor – water</b> |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |     |      |
|                                     | <b>Numeric value / percent of input amount (Water):</b> | 0.5%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | Y   | Y    |
|                                     | <b>Justification of RFs (Water):</b>                    | The factor was established after identifying the geometric mean for eight water solubility categories and combining this result with survey data describing the wastewater generation per tonne of formulated product. The average volume of effluent wastewater for a large blending plant formulating 57,813 tonnes/yr of lubricant was reported to be 55,487 m <sup>3</sup> /yr (MPC, 2011). These values yielded a water use factor of about 1.0 m <sup>3</sup> /tonne which was adjusted upward by a factor of 5 to derive a final factor that was sufficiently protective. MPC, 2011. Lube Oil Blending Plant — Misr Petroleum Company. Misr Petroleum Company. Cairo, Egypt. <a href="https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf">https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf</a> . | Y   | N    |
| <b>5.3.3 Release Factor – soil</b>  |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |     |      |
|                                     | <b>Numeric value / percent of input amount (Soil):</b>  | 0.03%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Y   | Y    |
|                                     | <b>Justification of RFs (Soil):</b>                     | The soil release for manufacturing operations considers the potential for pin hole leaks from the containment liners used as barriers within adjoined tank farms. Studies have shown that liners installed under strict quality control conditions will still have multiple small holes per acre capable of leaking measurable amounts of liquid (Hadj-Hamou et al., 2002). A                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | Y   | N    |

| FS Section                          | Content field                                           | Explanation of content                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | CSR | eSDS |
|-------------------------------------|---------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|------|
|                                     |                                                         | leakage volume 0.16 m <sup>3</sup> /day/acre was used along with tank farm size and turnover data for a lubricant blending plant to determine the soil release factor (Laine, 1991).<br>Hadj-Hamou T., Myers P., Sanglerat T. (2002). Alternatives to secondary containment lining. Proceedings of the Freshwater Spills Symposium. U.S. Environmental Protection Agency, Washington, DC.<br>Laine D. L. (1991). Analysis of pinhole seam leaks located in geomembrane liners using the electrical leak location method: Case histories. Geosynthetics' 91 Industrial Fabrics Association North American Geosynthetics Society, Atlanta, GA.                                                                                                                                                                                                                                          |     |      |
| <b>5.3.4 Release Factor – waste</b> |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |     |      |
|                                     | <b>Percent of input amount disposed as waste:</b>       | 0.2%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Y   | N    |
|                                     | <b>Justification of RFs:</b>                            | The value is consistent with well documented efficiencies and economies that take place in highly automated petrochemical production facilities. The operational conditions are outlined in greater detail in Factsheet Section 3.2 and are consistent with ECHA guidelines for establishing the irrelevance of a waste stage analysis for this this type of facility. The assigned value is in agreement with a survey of European petroleum refiners that did not show an appreciable generation of residual hazardous solvent waste (CONCAWE, 2017).<br>CONCAWE, 2017. 2013 survey of waste production and management at European refiners, Conservation of Clean Air and Water in Europe, Brussels, Belgium. <a href="https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf">https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf</a> .                        | Y   | N    |
|                                     | <b>sub-SPERC identifier:</b>                            | <b>ESVOC 2.2.q.v3</b><br><b>VP 10-100 Pa; WS &lt;0.001 mg/l</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y   | N    |
|                                     | <b>ERC</b>                                              | ERC 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |     |      |
|                                     | <b>sub-SPERC applicability:</b>                         | Vapour pressure 10-100 Pa<br>Water solubility <0.001 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | Y   | N    |
| <b>5.3.1 Release Factor – air</b>   |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |     |      |
|                                     | <b>Numeric value / percent of input amount (Air)</b>    | 0.5%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Y   | Y    |
|                                     | <b>Justification of RFs (Air):</b>                      | This value has been adopted from a published source that documents the worst-case estimates of air emissions based on the expert judgement of environmental scientists from the Dutch National Institute for Public Health and the Environment (RIVM).<br>European Commission (2003). European Commission Technical Guidance Document on Risk Assessment (EUTGD), Report EUR 20418 EN/2, Appendix 1, Table A2.1, Brussels, Belgium.<br><a href="https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf">https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf</a>                                                                                                                                                                                                                                                                                          | Y   | N    |
| <b>5.3.2 Release Factor – water</b> |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |     |      |
|                                     | <b>Numeric value / percent of input amount (Water):</b> | 0.0000005%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | Y   | Y    |
|                                     | <b>Justification of RFs (Water):</b>                    | The factor was established after identifying the geometric mean for eight water solubility categories and combining this result with survey data describing the wastewater generation per tonne of formulated product. The average volume of effluent wastewater for a large blending plant formulating 57,813 tonnes/yr of lubricant was reported to be 55,487 m <sup>3</sup> /yr (MPC, 2011). These values yielded a water use factor of about 1.0 m <sup>3</sup> /tonne which was adjusted upward by a factor of 5 to derive a final factor that was sufficiently protective.<br>MPC, 2011. Lube Oil Blending Plant — Misr Petroleum Company. Misr Petroleum Company. Cairo, Egypt.<br><a href="https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf">https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf</a> . | Y   | N    |
| <b>5.3.3 Release Factor – soil</b>  |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |     |      |

| FS Section                          | Content field                                    | Explanation of content                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | CSR | eSDS |
|-------------------------------------|--------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|------|
|                                     | Numeric value / percent of input amount (Soil):  | 0.03%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | Y   | Y    |
|                                     | Justification of RFs (Soil):                     | <p>The soil release for manufacturing operations considers the potential for pin hole leaks from the containment liners used as barriers within adjoining tank farms. Studies have shown that liners installed under strict quality control conditions will still have multiple small holes per acre capable of leaking measurable amounts of liquid (Hadj-Hamou et al., 2002). A leakage volume 0.16 m<sup>3</sup>/day/acre was used along with tank farm size and turnover data for a lubricant blending plant to determine the soil release factor (Laine, 1991).</p> <p>Hadj-Hamou T., Myers P., Sanglerat T. (2002). Alternatives to secondary containment lining. Proceedings of the Freshwater Spills Symposium. U.S. Environmental Protection Agency, Washington, DC.</p> <p>Laine D. L. (1991). Analysis of pinhole seam leaks located in geomembrane liners using the electrical leak location method: Case histories. Geosynthetics' 91 Industrial Fabrics Association North American Geosynthetics Society, Atlanta, GA.</p> | Y   | N    |
| <b>5.3.4 Release Factor – waste</b> |                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |     |      |
|                                     | Percent of input amount disposed as waste:       | 0.2%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | Y   | N    |
|                                     | Justification of RFs:                            | <p>The value is consistent with well documented efficiencies and economies that take place in highly automated petrochemical production facilities. The operational conditions are outlined in greater detail in Factsheet Section 3.2 and are consistent with ECHA guidelines for establishing the irrelevance of a waste stage analysis for this this type of facility. The assigned value is in agreement with a survey of European petroleum refiners that did not show an appreciable generation of residual hazardous solvent waste (CONCAWE, 2017).</p> <p>CONCAWE, 2017. 2013 survey of waste production and management at European refiners, Conservation of Clean Air and Water in Europe, Brussels, Belgium. <a href="https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf">https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf</a>.</p>                                                                                                                                                                 | Y   | N    |
|                                     | sub-SPERC identifier:                            | ESVOC 2.2.r.v3<br>VP 10-100 Pa; WS 0.001-0.01 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y   | N    |
|                                     | ERC                                              | ERC 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |     |      |
|                                     | sub-SPERC applicability:                         | Vapour pressure 10-100 Pa<br>Water solubility 0.001-0.01 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | Y   | N    |
| <b>5.3.1 Release Factor – air</b>   |                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |     |      |
|                                     | Numeric value / percent of input amount (Air)    | 0.5%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | Y   | Y    |
|                                     | Justification of RFs (Air):                      | <p>This value has been adopted from a published source that documents the worst-case estimates of air emissions based on the expert judgement of environmental scientists from the Dutch National Institute for Public Health and the Environment (RIVM).</p> <p>European Commission (2003). European Commission Technical Guidance Document on Risk Assessment (EUTGD), Report EUR 20418 EN/2, Appendix 1, Table A2.1, Brussels, Belgium. (<a href="https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf">https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf</a>)</p>                                                                                                                                                                                                                                                                                                                                                                                                                                   | Y   | N    |
| <b>5.3.2 Release Factor – water</b> |                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |     |      |
|                                     | Numeric value / percent of input amount (Water): | 0.000002%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | Y   | Y    |
|                                     | Justification of RFs (Water):                    | <p>The factor was established after identifying the geometric mean for eight water solubility categories and combining this result with survey data describing the wastewater generation per tonne of formulated product. The average volume of effluent wastewater for a large blending plant formulating 57,813 tonnes/yr of lubricant was reported to be 55,487 m<sup>3</sup>/yr (MPC, 2011). These values yielded a water use factor of about 1.0 m<sup>3</sup>/tonne which was adjusted upward by a factor of 5 to derive a final factor that was sufficiently protective.</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Y   | N    |

| FS Section                          | Content field                                           | Explanation of content                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | CSR | eSDS |
|-------------------------------------|---------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|------|
|                                     |                                                         | MPC, 2011. Lube Oil Blending Plant — Misr Petroleum Company. Misr Petroleum Company. Cairo, Egypt.<br><a href="https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf">https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf</a> .                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |     |      |
| <b>5.3.3 Release Factor – soil</b>  |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Soil):</b>  | 0.03%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Y   | Y    |
|                                     | <b>Justification of RFs (Soil):</b>                     | The soil release for manufacturing operations considers the potential for pin hole leaks from the containment liners used as barriers within adjoined tank farms. Studies have shown that liners installed under strict quality control conditions will still have multiple small holes per acre capable of leaking measurable amounts of liquid (Hadj-Hamou et al., 2002). A leakage volume 0.16 m <sup>3</sup> /day/acre was used along with tank farm size and turnover data for a lubricant blending plant to determine the soil release factor (Laine, 1991).<br>Hadj-Hamou T., Myers P., Sanglerat T. (2002). Alternatives to secondary containment lining. Proceedings of the Freshwater Spills Symposium. U.S. Environmental Protection Agency, Washington, DC.<br>Laine D. L. (1991). Analysis of pinhole seam leaks located in geomembrane liners using the electrical leak location method: Case histories. Geosynthetics' 91 Industrial Fabrics Association North American Geosynthetics Society, Atlanta, GA. | Y   | N    |
| <b>5.3.4 Release Factor – waste</b> |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Percent of input amount disposed as waste:</b>       | 0.2%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y   | N    |
|                                     | <b>Justification of RFs:</b>                            | The value is consistent with well documented efficiencies and economies that take place in highly automated petrochemical production facilities. The operational conditions are outlined in greater detail in Factsheet Section 3.2 and are consistent with ECHA guidelines for establishing the irrelevance of a waste stage analysis for this this type of facility. The assigned value is in agreement with a survey of European petroleum refiners that did not show an appreciable generation of residual hazardous solvent waste (CONCAWE, 2017).<br>CONCAWE, 2017. 2013 survey of waste production and management at European refiners, Conservation of Clean Air and Water in Europe, Brussels, Belgium. <a href="https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf">https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf</a> .                                                                                                                                                             | Y   | N    |
|                                     | <b>sub-SPERC identifier:</b>                            | ESVOC 2.2.s.v3<br>VP 10-100 Pa; WS 0.01-0.1 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Y   | N    |
|                                     | <b>ERC</b>                                              | ERC 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |     |      |
|                                     | <b>sub-SPERC applicability:</b>                         | Vapour pressure 10-100 Pa<br>Water solubility 0.01-0.1 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | Y   | N    |
| <b>5.3.1 Release Factor – air</b>   |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Air)</b>    | 0.5%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y   | Y    |
|                                     | <b>Justification of RFs (Air):</b>                      | This value has been adopted from a published source that documents the worst-case estimates of air emissions based on the expert judgement of environmental scientists from the Dutch National Institute for Public Health and the Environment (RIVM).<br>European Commission (2003). European Commission Technical Guidance Document on Risk Assessment (EUTGD), Report EUR 20418 EN/2, Appendix 1, Table A2.1, Brussels, Belgium.<br><a href="https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf">https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf</a>                                                                                                                                                                                                                                                                                                                                                                                                                               | Y   | N    |
| <b>5.3.2 Release Factor – water</b> |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Water):</b> | 0.00002%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | Y   | Y    |
|                                     | <b>Justification of RFs (Water):</b>                    | The factor was established after identifying the geometric mean for eight water solubility categories and combining this result with survey data                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Y   | N    |

| FS Section                          | Content field                                          | Explanation of content                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | CSR | eSDS |
|-------------------------------------|--------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|------|
|                                     |                                                        | describing the wastewater generation per tonne of formulated product. The average volume of effluent wastewater for a large blending plant formulating 57,813 tonnes/yr of lubricant was reported to be 55,487 m <sup>3</sup> /yr (MPC, 2011). These values yielded a water use factor of about 1.0 m <sup>3</sup> /tonne which was adjusted upward by a factor of 5 to derive a final factor that was sufficiently protective.<br>MPC, 2011. Lube Oil Blending Plant — Misr Petroleum Company. Misr Petroleum Company. Cairo, Egypt.<br><a href="https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf">https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf</a> .                                                                                                                                                                                                                                                                                       |     |      |
| <b>5.3.3 Release Factor – soil</b>  |                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Soil):</b> | 0.03%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Y   | Y    |
|                                     | <b>Justification of RFs (Soil):</b>                    | The soil release for manufacturing operations considers the potential for pin hole leaks from the containment liners used as barriers within adjoined tank farms. Studies have shown that liners installed under strict quality control conditions will still have multiple small holes per acre capable of leaking measurable amounts of liquid (Hadj-Hamou et al., 2002). A leakage volume 0.16 m <sup>3</sup> /day/acre was used along with tank farm size and turnover data for a lubricant blending plant to determine the soil release factor (Laine, 1991).<br>Hadj-Hamou T., Myers P., Sanglerat T. (2002). Alternatives to secondary containment lining. Proceedings of the Freshwater Spills Symposium. U.S. Environmental Protection Agency, Washington, DC.<br>Laine D. L. (1991). Analysis of pinhole seam leaks located in geomembrane liners using the electrical leak location method: Case histories. Geosynthetics' 91 Industrial Fabrics Association North American Geosynthetics Society, Atlanta, GA. | Y   | N    |
| <b>5.3.4 Release Factor – waste</b> |                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Percent of input amount disposed as waste:</b>      | 0.2%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y   | N    |
|                                     | <b>Justification of RFs:</b>                           | The value is consistent with well documented efficiencies and economies that take place in highly automated petrochemical production facilities. The operational conditions are outlined in greater detail in Factsheet Section 3.2 and are consistent with ECHA guidelines for establishing the irrelevance of a waste stage analysis for this this type of facility. The assigned value is in agreement with a survey of European petroleum refiners that did not show an appreciable generation of residual hazardous solvent waste (CONCAWE, 2017).<br>CONCAWE, 2017. 2013 survey of waste production and management at European refiners, Conservation of Clean Air and Water in Europe, Brussels, Belgium. <a href="https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf">https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf</a> .                                                                                                                                                             | Y   | N    |
|                                     | <b>sub-SPERC identifier:</b>                           | ESVOC 2.2.t.v3<br>VP 10-100 Pa; WS 0.1-1.0 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | Y   | N    |
|                                     | <b>ERC</b>                                             | ERC 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |     |      |
|                                     | <b>sub-SPERC applicability:</b>                        | Vapour pressure 10-100 Pa<br>Water solubility 0.1-1.0 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | Y   | N    |
| <b>5.3.1 Release Factor – air</b>   |                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Air)</b>   | 0.5%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y   | Y    |
|                                     | <b>Justification of RFs (Air):</b>                     | This value has been adopted from a published source that documents the worst-case estimates of air emissions based on the expert judgement of environmental scientists from the Dutch National Institute for Public Health and the Environment (RIVM).<br>European Commission (2003). European Commission Technical Guidance Document on Risk Assessment (EUTGD), Report EUR 20418 EN/2, Appendix 1, Table A2.1, Brussels, Belgium.<br><a href="https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf">https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf</a>                                                                                                                                                                                                                                                                                                                                                                                                                               | Y   | N    |

| FS Section                          | Content field                                           | Explanation of content                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | CSR | eSDS |
|-------------------------------------|---------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|------|
| <b>5.3.2 Release Factor – water</b> |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Water):</b> | 0.0002%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | Y   | Y    |
|                                     | <b>Justification of RFs (Water):</b>                    | The factor was established after identifying the geometric mean for eight water solubility categories and combining this result with survey data describing the wastewater generation per tonne of formulated product. The average volume of effluent wastewater for a large blending plant formulating 57,813 tonnes/yr of lubricant was reported to be 55,487 m <sup>3</sup> /yr (MPC, 2011). These values yielded a water use factor of about 1.0 m <sup>3</sup> /tonne which was adjusted upward by a factor of 5 to derive a final factor that was sufficiently protective.<br>MPC, 2011. Lube Oil Blending Plant — Misr Petroleum Company. Misr Petroleum Company. Cairo, Egypt.<br><a href="https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf">https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf</a> .                                                                                                                                      | Y   | N    |
| <b>5.3.3 Release Factor – soil</b>  |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Soil):</b>  | 0.03%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Y   | Y    |
|                                     | <b>Justification of RFs (Soil):</b>                     | The soil release for manufacturing operations considers the potential for pin hole leaks from the containment liners used as barriers within adjoined tank farms. Studies have shown that liners installed under strict quality control conditions will still have multiple small holes per acre capable of leaking measurable amounts of liquid (Hadj-Hamou et al., 2002). A leakage volume 0.16 m <sup>3</sup> /day/acre was used along with tank farm size and turnover data for a lubricant blending plant to determine the soil release factor (Laine, 1991).<br>Hadj-Hamou T., Myers P., Sanglerat T. (2002). Alternatives to secondary containment lining. Proceedings of the Freshwater Spills Symposium. U.S. Environmental Protection Agency, Washington, DC.<br>Laine D. L. (1991). Analysis of pinhole seam leaks located in geomembrane liners using the electrical leak location method: Case histories. Geosynthetics' 91 Industrial Fabrics Association North American Geosynthetics Society, Atlanta, GA. | Y   | N    |
| <b>5.3.4 Release Factor – waste</b> |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Percent of input amount disposed as waste:</b>       | 0.2%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y   | N    |
|                                     | <b>Justification of RFs:</b>                            | The value is consistent with well documented efficiencies and economies that take place in highly automated petrochemical production facilities. The operational conditions are outlined in greater detail in Factsheet Section 3.2 and are consistent with ECHA guidelines for establishing the irrelevance of a waste stage analysis for this this type of facility. The assigned value is in agreement with a survey of European petroleum refiners that did not show an appreciable generation of residual hazardous solvent waste (CONCAWE, 2017).<br>CONCAWE, 2017. 2013 survey of waste production and management at European refiners. Conservation of Clean Air and Water in Europe, Brussels, Belgium. <a href="https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf">https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf</a> .                                                                                                                                                             | Y   | N    |
|                                     | <b>sub-SPERC identifier:</b>                            | ESVOC 2.2.u.v3<br>VP 10-100 Pa; WS 1-10 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | Y   | N    |
|                                     | <b>ERC</b>                                              | ERC 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |     |      |
|                                     | <b>sub-SPERC applicability:</b>                         | Vapour pressure 10-100 Pa<br>Water solubility 1-10 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | Y   | N    |
| <b>5.3.1 Release Factor – air</b>   |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Air)</b>    | 0.5%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y   | Y    |
|                                     | <b>Justification of RFs (Air):</b>                      | This value has been adopted from a published source that documents the worst-case estimates of air emissions based on the expert judgement of                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | Y   | N    |



| FS Section                          | Content field                                           | Explanation of content                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | CSR | eSDS |
|-------------------------------------|---------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|------|
|                                     |                                                         | environmental scientists from the Dutch National Institute for Public Health and the Environment (RIVM).<br>European Commission (2003). European Commission Technical Guidance Document on Risk Assessment (EUTGD), Report EUR 20418 EN/2, Appendix 1, Table A2.1, Brussels, Belgium.<br><a href="https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf">https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf</a>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |     |      |
| <b>5.3.2 Release Factor – water</b> |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Water):</b> | 0.002%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | Y   | Y    |
|                                     | <b>Justification of RFs (Water):</b>                    | The factor was established after identifying the geometric mean for eight water solubility categories and combining this result with survey data describing the wastewater generation per tonne of formulated product. The average volume of effluent wastewater for a large blending plant formulating 57,813 tonnes/yr of lubricant was reported to be 55,487 m <sup>3</sup> /yr (MPC, 2011). These values yielded a water use factor of about 1.0 m <sup>3</sup> /tonne which was adjusted upward by a factor of 5 to derive a final factor that was sufficiently protective.<br>MPC, 2011. Lube Oil Blending Plant — Misr Petroleum Company. Misr Petroleum Company. Cairo, Egypt.<br><a href="https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf">https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf</a> .                                                                                                                                      | Y   | N    |
| <b>5.3.3 Release Factor – soil</b>  |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Soil):</b>  | 0.03%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Y   | Y    |
|                                     | <b>Justification of RFs (Soil):</b>                     | The soil release for manufacturing operations considers the potential for pin hole leaks from the containment liners used as barriers within adjoined tank farms. Studies have shown that liners installed under strict quality control conditions will still have multiple small holes per acre capable of leaking measurable amounts of liquid (Hadj-Hamou et al., 2002). A leakage volume 0.16 m <sup>3</sup> /day/acre was used along with tank farm size and turnover data for a lubricant blending plant to determine the soil release factor (Laine, 1991).<br>Hadj-Hamou T., Myers P., Sanglerat T. (2002). Alternatives to secondary containment lining. Proceedings of the Freshwater Spills Symposium. U.S. Environmental Protection Agency, Washington, DC.<br>Laine D. L. (1991). Analysis of pinhole seam leaks located in geomembrane liners using the electrical leak location method: Case histories. Geosynthetics' 91 Industrial Fabrics Association North American Geosynthetics Society, Atlanta, GA. | Y   | N    |
| <b>5.3.4 Release Factor – waste</b> |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Percent of input amount disposed as waste:</b>       | 0.2%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y   | N    |
|                                     | <b>Justification of RFs:</b>                            | The value is consistent with well documented efficiencies and economies that take place in highly automated petrochemical production facilities. The operational conditions are outlined in greater detail in Factsheet Section 3.2 and are consistent with ECHA guidelines for establishing the irrelevance of a waste stage analysis for this this type of facility. The assigned value is in agreement with a survey of European petroleum refiners that did not show an appreciable generation of residual hazardous solvent waste (CONCAWE, 2017).<br>CONCAWE, 2017. 2013 survey of waste production and management at European refiners. Conservation of Clean Air and Water in Europe, Brussels, Belgium. <a href="https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf">https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf</a> .                                                                                                                                                             | Y   | N    |
|                                     | <b>sub-SPERC identifier:</b>                            | ESVOC 2.2.v.v3<br>VP 10-100 Pa; WS 10-100 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | Y   | N    |
|                                     | <b>ERC</b>                                              | ERC 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |     |      |
|                                     | <b>sub-SPERC applicability:</b>                         | Vapour pressure 10-100 Pa<br>Water solubility 10-100 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Y   | N    |

| FS Section                          | Content field                                           | Explanation of content                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | CSR | eSDS |
|-------------------------------------|---------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|------|
| <b>5.3.1 Release Factor – air</b>   |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |     |      |
|                                     | <b>Numeric value / percent of input amount (Air)</b>    | 0.5%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Y   | Y    |
|                                     | <b>Justification of RFs (Air):</b>                      | This value has been adopted from a published source that documents the worst-case estimates of air emissions based on the expert judgement of environmental scientists from the Dutch National Institute for Public Health and the Environment (RIVM).<br>European Commission (2003). European Commission Technical Guidance Document on Risk Assessment (EUTGD), Report EUR 20418 EN/2, Appendix 1, Table A2.1, Brussels, Belgium.<br><a href="https://echa.europa.eu/documents/10162/16960216/tqdp2_2ed_en.pdf">https://echa.europa.eu/documents/10162/16960216/tqdp2_2ed_en.pdf</a>                                                                                                                                                                                                                                                                                                                                                                                                                                    | Y   | N    |
| <b>5.3.2 Release Factor – water</b> |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |     |      |
|                                     | <b>Numeric value / percent of input amount (Water):</b> | 0.02%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | Y   | Y    |
|                                     | <b>Justification of RFs (Water):</b>                    | The factor was established after identifying the geometric mean for eight water solubility categories and combining this result with survey data describing the wastewater generation per tonne of formulated product. The average volume of effluent wastewater for a large blending plant formulating 57,813 tonnes/yr of lubricant was reported to be 55,487 m <sup>3</sup> /yr (MPC, 2011). These values yielded a water use factor of about 1.0 m <sup>3</sup> /tonne which was adjusted upward by a factor of 5 to derive a final factor that was sufficiently protective.<br>MPC, 2011. Lube Oil Blending Plant — Misr Petroleum Company. Misr Petroleum Company. Cairo, Egypt.<br><a href="https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf">https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf</a>                                                                                                                                       | Y   | N    |
| <b>5.3.3 Release Factor – soil</b>  |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |     |      |
|                                     | <b>Numeric value / percent of input amount (Soil):</b>  | 0.03%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | Y   | Y    |
|                                     | <b>Justification of RFs (Soil):</b>                     | The soil release for manufacturing operations considers the potential for pin hole leaks from the containment liners used as barriers within adjoined tank farms. Studies have shown that liners installed under strict quality control conditions will still have multiple small holes per acre capable of leaking measurable amounts of liquid (Hadj-Hamou et al., 2002). A leakage volume 0.16 m <sup>3</sup> /day/acre was used along with tank farm size and turnover data for a lubricant blending plant to determine the soil release factor (Laine, 1991).<br>Hadj-Hamou T., Myers P., Sanglerat T. (2002). Alternatives to secondary containment lining. Proceedings of the Freshwater Spills Symposium. U.S. Environmental Protection Agency, Washington, DC.<br>Laine D. L. (1991). Analysis of pinhole seam leaks located in geomembrane liners using the electrical leak location method: Case histories. Geosynthetics' 91Industrial Fabrics Association North American Geosynthetics Society, Atlanta, GA. | Y   | N    |
| <b>5.3.4 Release Factor – waste</b> |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |     |      |
|                                     | <b>Percent of input amount disposed as waste:</b>       | 0.2%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Y   | N    |
|                                     | <b>Justification of RFs:</b>                            | The value is consistent with well documented efficiencies and economies that take place in highly automated petrochemical production facilities. The operational conditions are outlined in greater detail in Factsheet Section 3.2 and are consistent with ECHA guidelines for establishing the irrelevance of a waste stage analysis for this this type of facility. The assigned value is in agreement with a survey of European petroleum refiners that did not show an appreciable generation of residual hazardous solvent waste (CONCAWE, 2017).<br>CONCAWE, 2017. 2013 survey of waste production and management at European refiners. Conservation of Clean Air and Water in Europe, Brussels, Belgium. <a href="https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf">https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf</a> .                                                                                                                                                            | Y   | N    |

| FS Section                          | Content field                                           | Explanation of content                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | CSR | eSDS |
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|                                     | <b>sub-SPERC identifier:</b>                            | ESVOC 2.2.w.v3<br>VP 10-100 Pa; WS 100-1000 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Y   | N    |
|                                     | ERC                                                     | ERC 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |     |      |
|                                     | <b>sub-SPERC applicability:</b>                         | Vapour pressure 10-100 Pa<br>Water solubility 100-1000 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | Y   | N    |
| <b>5.3.1 Release Factor – air</b>   |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Air)</b>    | 0.5%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y   | Y    |
|                                     | <b>Justification of RFs (Air):</b>                      | This value has been adopted from a published source that documents the worst-case estimates of air emissions based on the expert judgement of environmental scientists from the Dutch National Institute for Public Health and the Environment (RIVM).<br>European Commission (2003). European Commission Technical Guidance Document on Risk Assessment (EUTGD), Report EUR 20418 EN/2, Appendix 1, Table A2.1, Brussels, Belgium.<br><a href="https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf">https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf</a>                                                                                                                                                                                                                                                                                                                                                                                                                               | Y   | N    |
| <b>5.3.2 Release Factor – water</b> |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Water):</b> | 0.2%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y   | Y    |
|                                     | <b>Justification of RFs (Water):</b>                    | The factor was established after identifying the geometric mean for eight water solubility categories and combining this result with survey data describing the wastewater generation per tonne of formulated product. The average volume of effluent wastewater for a large blending plant formulating 57,813 tonnes/yr of lubricant was reported to be 55,487 m <sup>3</sup> /yr (MPC, 2011). These values yielded a water use factor of about 1.0 m <sup>3</sup> /tonne which was adjusted upward by a factor of 5 to derive a final factor that was sufficiently protective.<br>MPC, 2011. Lube Oil Blending Plant — Misr Petroleum Company. Misr Petroleum Company. Cairo, Egypt.<br><a href="https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf">https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf</a> .                                                                                                                                      | Y   | N    |
| <b>5.3.3 Release Factor – soil</b>  |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Soil):</b>  | 0.03%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Y   | Y    |
|                                     | <b>Justification of RFs (Soil):</b>                     | The soil release for manufacturing operations considers the potential for pin hole leaks from the containment liners used as barriers within adjoined tank farms. Studies have shown that liners installed under strict quality control conditions will still have multiple small holes per acre capable of leaking measurable amounts of liquid (Hadj-Hamou et al., 2002). A leakage volume 0.16 m <sup>3</sup> /day/acre was used along with tank farm size and turnover data for a lubricant blending plant to determine the soil release factor (Laine, 1991).<br>Hadj-Hamou T., Myers P., Sanglerat T. (2002). Alternatives to secondary containment lining. Proceedings of the Freshwater Spills Symposium. U.S. Environmental Protection Agency, Washington, DC.<br>Laine D. L. (1991). Analysis of pinhole seam leaks located in geomembrane liners using the electrical leak location method: Case histories. Geosynthetics' 91 Industrial Fabrics Association North American Geosynthetics Society, Atlanta, GA. | Y   | N    |
| <b>5.3.4 Release Factor – waste</b> |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Percent of input amount disposed as waste:</b>       | 0.2%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y   | N    |
|                                     | <b>Justification of RFs:</b>                            | The value is consistent with well documented efficiencies and economies that take place in highly automated petrochemical production facilities. The operational conditions are outlined in greater detail in Factsheet Section 3.2 and are consistent with ECHA guidelines for establishing the irrelevance of a waste stage analysis for this this type of facility. The assigned value is in agreement with a survey of European petroleum                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | Y   | N    |

| FS Section                          | Content field                                           | Explanation of content                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | CSR | eSDS |
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|                                     |                                                         | refiners that did not show an appreciable generation of residual hazardous solvent waste (CONCAWE, 2017).<br>CONCAWE, 2017. 2013 survey of waste production and management at European refiners, Conservation of Clean Air and Water in Europe, Brussels, Belgium. <a href="https://www.concawe.eu/wp-content/uploads/2017/11/rot12-17.pdf">https://www.concawe.eu/wp-content/uploads/2017/11/rot12-17.pdf</a> .                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |     |      |
|                                     | <b>sub-SPERC identifier:</b>                            | <b>ESVOC 2.2.x.v3</b><br><b>VP 10-100 Pa; WS &gt;1000 mg/l</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | Y   | N    |
|                                     | ERC                                                     | ERC 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |     |      |
|                                     | <b>sub-SPERC applicability:</b>                         | Vapour pressure 10-100 Pa<br>Water solubility 10-100 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Y   | N    |
| <b>5.3.1 Release Factor – air</b>   |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Air)</b>    | 0.5%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y   | Y    |
|                                     | <b>Justification of RFs (Air):</b>                      | This value has been adopted from a published source that documents the worst-case estimates of air emissions based on the expert judgement of environmental scientists from the Dutch National Institute for Public Health and the Environment (RIVM).<br>European Commission (2003). European Commission Technical Guidance Document on Risk Assessment (EUTGD), Report EUR 20418 EN/2, Appendix 1, Table A2.1, Brussels, Belgium.<br><a href="https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf">https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf</a>                                                                                                                                                                                                                                                                                                                                                                                                                               | Y   | N    |
| <b>5.3.2 Release Factor – water</b> |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Water):</b> | 0.5%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y   | Y    |
|                                     | <b>Justification of RFs (Water):</b>                    | The factor was established after identifying the geometric mean for eight water solubility categories and combining this result with survey data describing the wastewater generation per tonne of formulated product. The average volume of effluent wastewater for a large blending plant formulating 57,813 tonnes/yr of lubricant was reported to be 55,487 m <sup>3</sup> /yr (MPC, 2011). These values yielded a water use factor of about 1.0 m <sup>3</sup> /tonne which was adjusted upward by a factor of 5 to derive a final factor that was sufficiently protective.<br>MPC, 2011. Lube Oil Blending Plant — Misr Petroleum Company. Misr Petroleum Company. Cairo, Egypt.<br><a href="https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf">https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf</a> .                                                                                                                                      | Y   | N    |
| <b>5.3.3 Release Factor – soil</b>  |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Soil):</b>  | 0.03%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Y   | Y    |
|                                     | <b>Justification of RFs (Soil):</b>                     | The soil release for manufacturing operations considers the potential for pin hole leaks from the containment liners used as barriers within adjoined tank farms. Studies have shown that liners installed under strict quality control conditions will still have multiple small holes per acre capable of leaking measurable amounts of liquid (Hadj-Hamou et al., 2002). A leakage volume 0.16 m <sup>3</sup> /day/acre was used along with tank farm size and turnover data for a lubricant blending plant to determine the soil release factor (Laine, 1991).<br>Hadj-Hamou T., Myers P., Sanglerat T. (2002). Alternatives to secondary containment lining. Proceedings of the Freshwater Spills Symposium. U.S. Environmental Protection Agency, Washington, DC.<br>Laine D. L. (1991). Analysis of pinhole seam leaks located in geomembrane liners using the electrical leak location method: Case histories. Geosynthetics' 91 Industrial Fabrics Association North American Geosynthetics Society, Atlanta, GA. | Y   | N    |
| <b>5.3.4 Release Factor – waste</b> |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Percent of input amount disposed as waste:</b>       | 0.2%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y   | N    |

| FS Section                          | Content field                                    | Explanation of content                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | CSR | eSDS |
|-------------------------------------|--------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|------|
|                                     | Justification of RFs:                            | The value is consistent with well documented efficiencies and economies that take place in highly automated petrochemical production facilities. The operational conditions are outlined in greater detail in Factsheet Section 3.2 and are consistent with ECHA guidelines for establishing the irrelevance of a waste stage analysis for this this type of facility. The assigned value is in agreement with a survey of European petroleum refiners that did not show an appreciable generation of residual hazardous solvent waste (CONCAWE, 2017).<br>CONCAWE, 2017. 2013 survey of waste production and management at European refiners, Conservation of Clean Air and Water in Europe, Brussels, Belgium. <a href="https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf">https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf</a> .                                              | Y   | N    |
|                                     | sub-SPERC identifier:                            | ESVOC 2.2.y.v3<br>VP <10 Pa; WS <0.001 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | Y   | N    |
|                                     | ERC                                              | ERC 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |     |      |
|                                     | sub-SPERC applicability:                         | Vapour pressure <10 Pa<br>Water solubility <0.001 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Y   | N    |
| <b>5.3.1 Release Factor – air</b>   |                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |     |      |
|                                     | Numeric value / percent of input amount (Air)    | 0.25%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y   | Y    |
|                                     | Justification of RFs (Air):                      | This value has been adopted from a published source that documents the worst-case estimates of air emissions based on the expert judgement of environmental scientists from the Dutch National Institute for Public Health and the Environment (RIVM).<br>European Commission (2003). European Commission Technical Guidance Document on Risk Assessment (EUTGD), Report EUR 20418 EN/2, Appendix 1, Table A2.1, Brussels, Belgium.<br>( <a href="https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf">https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf</a> )                                                                                                                                                                                                                                                                                                            | Y   | N    |
| <b>5.3.2 Release Factor – water</b> |                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |     |      |
|                                     | Numeric value / percent of input amount (Water): | 0.0000005%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Y   | Y    |
|                                     | Justification of RFs (Water):                    | The factor was established after identifying the geometric mean for eight water solubility categories and combining this result with survey data describing the wastewater generation per tonne of formulated product. The average volume of effluent wastewater for a large blending plant formulating 57,813 tonnes/yr of lubricant was reported to be 55,487 m <sup>3</sup> /yr (MPC, 2011). These values yielded a water use factor of about 1.0 m <sup>3</sup> /tonne which was adjusted upward by a factor of 5 to derive a final factor that was sufficiently protective.<br>MPC, 2011. Lube Oil Blending Plant — Misr Petroleum Company. Misr Petroleum Company. Cairo, Egypt.<br><a href="https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf">https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf</a> .                       | Y   | N    |
| <b>5.3.3 Release Factor – soil</b>  |                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |     |      |
|                                     | Numeric value / percent of input amount (Soil):  | 0.03%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y   | Y    |
|                                     | Justification of RFs (Soil):                     | The soil release for manufacturing operations considers the potential for pin hole leaks from the containment liners used as barriers within adjoined tank farms. Studies have shown that liners installed under strict quality control conditions will still have multiple small holes per acre capable of leaking measurable amounts of liquid (Hadj-Hamou et al., 2002). A leakage volume 0.16 m <sup>3</sup> /day/acre was used along with tank farm size and turnover data for a lubricant blending plant to determine the soil release factor (Laine, 1991).<br>Hadj-Hamou T., Myers P., Sanglerat T. (2002). Alternatives to secondary containment lining. Proceedings of the Freshwater Spills Symposium. U.S. Environmental Protection Agency, Washington, DC.<br>Laine D. L. (1991). Analysis of pinhole seam leaks located in geomembrane liners using the electrical leak location method: Case | Y   | N    |

| FS Section                          | Content field                                           | Explanation of content                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | CSR | eSDS |
|-------------------------------------|---------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|------|
|                                     |                                                         | histories. Geosynthetics' 91Industrial Fabrics Association North American Geosynthetics Society, Atlanta, GA.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |     |      |
| <b>5.3.4 Release Factor – waste</b> |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |     |      |
|                                     | <b>Percent of input amount disposed as waste:</b>       | 0.2%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Y   | N    |
|                                     | <b>Justification of RFs:</b>                            | The value is consistent with well documented efficiencies and economies that take place in highly automated petrochemical production facilities. The operational conditions are outlined in greater detail in Factsheet Section 3.2 and are consistent with ECHA guidelines for establishing the irrelevance of a waste stage analysis for this this type of facility. The assigned value is in agreement with a survey of European petroleum refiners that did not show an appreciable generation of residual hazardous solvent waste (CONCAWE, 2017).<br>CONCAWE, 2017. 2013 survey of waste production and management at European refiners. Conservation of Clean Air and Water in Europe, Brussels, Belgium. <a href="https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf">https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf</a> .                        | Y   | N    |
|                                     | <b>sub-SPERC identifier:</b>                            | ESVOC 2.2.z.v3<br>VP <10 Pa; WS 0.001-0.01 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y   | N    |
|                                     | <b>ERC</b>                                              | ERC 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |     |      |
|                                     | <b>sub-SPERC applicability:</b>                         | Vapour pressure <10 Pa<br>Water solubility 0.001-0.01 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | Y   | N    |
| <b>5.3.1 Release Factor – air</b>   |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |     |      |
|                                     | <b>Numeric value / percent of input amount (Air)</b>    | 0.25%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | Y   | Y    |
|                                     | <b>Justification of RFs (Air):</b>                      | This value has been adopted from a published source that documents the worst-case estimates of air emissions based on the expert judgement of environmental scientists from the Dutch National Institute for Public Health and the Environment (RIVM).<br>European Commission (2003). European Commission Technical Guidance Document on Risk Assessment (EUTGD), Report EUR 20418 EN/2, Appendix 1, Table A2.1, Brussels, Belgium.<br>( <a href="https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf">https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf</a> )                                                                                                                                                                                                                                                                                      | Y   | N    |
| <b>5.3.2 Release Factor – water</b> |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |     |      |
|                                     | <b>Numeric value / percent of input amount (Water):</b> | 0.000002%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | Y   | Y    |
|                                     | <b>Justification of RFs (Water):</b>                    | The factor was established after identifying the geometric mean for eight water solubility categories and combining this result with survey data describing the wastewater generation per tonne of formulated product. The average volume of effluent wastewater for a large blending plant formulating 57,813 tonnes/yr of lubricant was reported to be 55,487 m <sup>3</sup> /yr (MPC, 2011). These values yielded a water use factor of about 1.0 m <sup>3</sup> /tonne which was adjusted upward by a factor of 5 to derive a final factor that was sufficiently protective.<br>MPC, 2011. Lube Oil Blending Plant — Misr Petroleum Company. Misr Petroleum Company. Cairo, Egypt.<br><a href="https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf">https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf</a> . | Y   | N    |
| <b>5.3.3 Release Factor – soil</b>  |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |     |      |
|                                     | <b>Numeric value / percent of input amount (Soil):</b>  | 0.03%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | Y   | Y    |
|                                     | <b>Justification of RFs (Soil):</b>                     | The soil release for manufacturing operations considers the potential for pin hole leaks from the containment liners used as barriers within adjoined tank farms. Studies have shown that liners installed under strict quality control conditions will still have multiple small holes per acre capable of leaking measurable amounts of liquid (Hadj-Hamou et al., 2002). A leakage volume 0.16 m <sup>3</sup> /day/acre was used along with tank farm size and                                                                                                                                                                                                                                                                                                                                                                                                                     | Y   | N    |

| FS Section                          | Content field                                           | Explanation of content                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | CSR | eSDS |
|-------------------------------------|---------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|------|
|                                     |                                                         | turnover data for a lubricant blending plant to determine the soil release factor (Laine, 1991).<br>Hadj-Hamou T., Myers P., Sanglerat T. (2002). Alternatives to secondary containment lining. Proceedings of the Freshwater Spills Symposium. U.S. Environmental Protection Agency, Washington, DC.<br>Laine D. L. (1991). Analysis of pinhole seam leaks located in geomembrane liners using the electrical leak location method: Case histories. Geosynthetics' 91 Industrial Fabrics Association North American Geosynthetics Society, Atlanta, GA.                                                                                                                                                                                                                                                                                                                              |     |      |
| <b>5.3.4 Release Factor – waste</b> |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |     |      |
|                                     | <b>Percent of input amount disposed as waste:</b>       | 0.2%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Y   | N    |
|                                     | <b>Justification of RFs:</b>                            | The value is consistent with well documented efficiencies and economies that take place in highly automated petrochemical production facilities. The operational conditions are outlined in greater detail in Factsheet Section 3.2 and are consistent with ECHA guidelines for establishing the irrelevance of a waste stage analysis for this type of facility. The assigned value is in agreement with a survey of European petroleum refiners that did not show an appreciable generation of residual hazardous solvent waste (CONCAWE, 2017).<br>CONCAWE, 2017. 2013 survey of waste production and management at European refiners, Conservation of Clean Air and Water in Europe, Brussels, Belgium. <a href="https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf">https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf</a> .                             | Y   | N    |
|                                     | <b>sub-SPERC identifier:</b>                            | ESVOC 2.2.aa.v3<br>VP <10 Pa; WS 0.01-0.1 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | Y   | N    |
|                                     | <b>ERC</b>                                              | ERC 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |     |      |
|                                     | <b>sub-SPERC applicability:</b>                         | Vapour pressure <10 Pa<br>Water solubility 0.01-0.1 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | Y   | N    |
| <b>5.3.1 Release Factor – air</b>   |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |     |      |
|                                     | <b>Numeric value / percent of input amount (Air)</b>    | 0.25%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | Y   | Y    |
|                                     | <b>Justification of RFs (Air):</b>                      | This value has been adopted from a published source that documents the worst-case estimates of air emissions based on the expert judgement of environmental scientists from the Dutch National Institute for Public Health and the Environment (RIVM).<br>European Commission (2003). European Commission Technical Guidance Document on Risk Assessment (EUTGD), Report EUR 20418 EN/2, Appendix 1, Table A2.1, Brussels, Belgium.<br><a href="https://echa.europa.eu/documents/10162/16960216/tqdp2_2ed_en.pdf">https://echa.europa.eu/documents/10162/16960216/tqdp2_2ed_en.pdf</a>                                                                                                                                                                                                                                                                                                | Y   | N    |
| <b>5.3.2 Release Factor – water</b> |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |     |      |
|                                     | <b>Numeric value / percent of input amount (Water):</b> | 0.00002%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | Y   | Y    |
|                                     | <b>Justification of RFs (Water):</b>                    | The factor was established after identifying the geometric mean for eight water solubility categories and combining this result with survey data describing the wastewater generation per tonne of formulated product. The average volume of effluent wastewater for a large blending plant formulating 57,813 tonnes/yr of lubricant was reported to be 55,487 m <sup>3</sup> /yr (MPC, 2011). These values yielded a water use factor of about 1.0 m <sup>3</sup> /tonne which was adjusted upward by a factor of 5 to derive a final factor that was sufficiently protective.<br>MPC, 2011. Lube Oil Blending Plant — Misr Petroleum Company. Misr Petroleum Company. Cairo, Egypt.<br><a href="https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf">https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf</a> . | Y   | N    |
| <b>5.3.3 Release Factor – soil</b>  |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |     |      |
|                                     | <b>Numeric value / percent of input amount (Soil):</b>  | 0.03%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | Y   | Y    |

| FS Section                          | Content field                                           | Explanation of content                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | CSR | eSDS |
|-------------------------------------|---------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|------|
|                                     | <b>Justification of RFs (Soil):</b>                     | The soil release for manufacturing operations considers the potential for pin hole leaks from the containment liners used as barriers within adjoined tank farms. Studies have shown that liners installed under strict quality control conditions will still have multiple small holes per acre capable of leaking measurable amounts of liquid (Hadj-Hamou et al., 2002). A leakage volume 0.16 m <sup>3</sup> /day/acre was used along with tank farm size and turnover data for a lubricant blending plant to determine the soil release factor (Laine, 1991).<br>Hadj-Hamou T., Myers P., Sanglerat T. (2002). Alternatives to secondary containment lining. Proceedings of the Freshwater Spills Symposium. U.S. Environmental Protection Agency, Washington, DC.<br>Laine D. L. (1991). Analysis of pinhole seam leaks located in geomembrane liners using the electrical leak location method: Case histories. Geosynthetics' 91 Industrial Fabrics Association North American Geosynthetics Society, Atlanta, GA. | Y   | N    |
| <b>5.3.4 Release Factor – waste</b> |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Percent of input amount disposed as waste:</b>       | 0.2%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y   | N    |
|                                     | <b>Justification of RFs:</b>                            | The value is consistent with well documented efficiencies and economies that take place in highly automated petrochemical production facilities. The operational conditions are outlined in greater detail in Factsheet Section 3.2 and are consistent with ECHA guidelines for establishing the irrelevance of a waste stage analysis for this this type of facility. The assigned value is in agreement with a survey of European petroleum refiners that did not show an appreciable generation of residual hazardous solvent waste (CONCAWE, 2017).<br>CONCAWE, 2017. 2013 survey of waste production and management at European refiners, Conservation of Clean Air and Water in Europe, Brussels, Belgium. <a href="https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf">https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf</a> .                                                                                                                                                             | Y   | N    |
|                                     | <b>sub-SPERC identifier:</b>                            | ESVOC 2.2.bb.v3<br>VP <10 Pa; WS 0.1-1.0 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | Y   | N    |
|                                     | <b>ERC</b>                                              | ERC 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |     |      |
|                                     | <b>sub-SPERC applicability:</b>                         | Vapour pressure <10 Pa<br>Water solubility 0.1-1.0 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | Y   | N    |
| <b>5.3.1 Release Factor – air</b>   |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Air)</b>    | 0.25%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Y   | Y    |
|                                     | <b>Justification of RFs (Air):</b>                      | This value has been adopted from a published source that documents the worst-case estimates of air emissions based on the expert judgement of environmental scientists from the Dutch National Institute for Public Health and the Environment (RIVM).<br>European Commission (2003). European Commission Technical Guidance Document on Risk Assessment (EUTGD), Report EUR 20418 EN/2, Appendix 1, Table A2.1, Brussels, Belgium.<br>( <a href="https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf">https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf</a> )                                                                                                                                                                                                                                                                                                                                                                                                                           | Y   | N    |
| <b>5.3.2 Release Factor – water</b> |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Water):</b> | 0.0002%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | Y   | Y    |
|                                     | <b>Justification of RFs (Water):</b>                    | The factor was established after identifying the geometric mean for eight water solubility categories and combining this result with survey data describing the wastewater generation per tonne of formulated product. The average volume of effluent wastewater for a large blending plant formulating 57,813 tonnes/yr of lubricant was reported to be 55,487 m <sup>3</sup> /yr (MPC, 2011). These values yielded a water use factor of about 1.0 m <sup>3</sup> /tonne which was adjusted upward by a factor of 5 to derive a final factor that was sufficiently protective.<br>MPC, 2011. Lube Oil Blending Plant — Misr Petroleum Company. Misr Petroleum Company. Cairo, Egypt.                                                                                                                                                                                                                                                                                                                                     | Y   | N    |



| FS Section                          | Content field                                           | Explanation of content                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | CSR | eSDS |
|-------------------------------------|---------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|------|
|                                     |                                                         | <a href="https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf">https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf</a>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |     |      |
| <b>5.3.3 Release Factor – soil</b>  |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Soil):</b>  | 0.03%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Y   | Y    |
|                                     | <b>Justification of RFs (Soil):</b>                     | The soil release for manufacturing operations considers the potential for pin hole leaks from the containment liners used as barriers within adjoined tank farms. Studies have shown that liners installed under strict quality control conditions will still have multiple small holes per acre capable of leaking measurable amounts of liquid (Hadj-Hamou et al., 2002). A leakage volume 0.16 m <sup>3</sup> /day/acre was used along with tank farm size and turnover data for a lubricant blending plant to determine the soil release factor (Laine, 1991).<br>Hadj-Hamou T., Myers P., Sanglerat T. (2002). Alternatives to secondary containment lining. Proceedings of the Freshwater Spills Symposium. U.S. Environmental Protection Agency, Washington, DC.<br>Laine D. L. (1991). Analysis of pinhole seam leaks located in geomembrane liners using the electrical leak location method: Case histories. Geosynthetics' 91 Industrial Fabrics Association North American Geosynthetics Society, Atlanta, GA. | Y   | N    |
| <b>5.3.4 Release Factor – waste</b> |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Percent of input amount disposed as waste:</b>       | 0.2%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y   | N    |
|                                     | <b>Justification of RFs:</b>                            | The value is consistent with well documented efficiencies and economies that take place in highly automated petrochemical production facilities. The operational conditions are outlined in greater detail in Factsheet Section 3.2 and are consistent with ECHA guidelines for establishing the irrelevance of a waste stage analysis for this this type of facility. The assigned value is in agreement with a survey of European petroleum refiners that did not show an appreciable generation of residual hazardous solvent waste (CONCAWE, 2017).<br>CONCAWE, 2017. 2013 survey of waste production and management at European refiners, Conservation of Clean Air and Water in Europe, Brussels, Belgium. <a href="https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf">https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf</a> .                                                                                                                                                             | Y   | N    |
|                                     | <b>sub-SPERC identifier:</b>                            | ESVOC 2.2.cc.v3<br>VP <10 Pa; WS 1-10 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | Y   | N    |
|                                     | <b>ERC</b>                                              | ERC 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |     |      |
|                                     | <b>sub-SPERC applicability:</b>                         | Vapour pressure <10 Pa<br>Water solubility 1-10 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y   | N    |
| <b>5.3.1 Release Factor – air</b>   |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Air)</b>    | 0.25%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Y   | Y    |
|                                     | <b>Justification of RFs (Air):</b>                      | This value has been adopted from a published source that documents the worst-case estimates of air emissions based on the expert judgement of environmental scientists from the Dutch National Institute for Public Health and the Environment (RIVM).<br>European Commission (2003). European Commission Technical Guidance Document on Risk Assessment (EUTGD), Report EUR 20418 EN/2, Appendix 1, Table A2.1, Brussels, Belgium.<br><a href="https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf">https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf</a>                                                                                                                                                                                                                                                                                                                                                                                                                               | Y   | N    |
| <b>5.3.2 Release Factor – water</b> |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Water):</b> | 0.002%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | Y   | Y    |
|                                     | <b>Justification of RFs (Water):</b>                    | The factor was established after identifying the geometric mean for eight water solubility categories and combining this result with survey data describing the wastewater generation per tonne of formulated product. The average volume of effluent wastewater for a large blending plant                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | Y   | N    |

| FS Section                          | Content field                                          | Explanation of content                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | CSR | eSDS |
|-------------------------------------|--------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|------|
|                                     |                                                        | formulating 57,813 tonnes/yr of lubricant was reported to be 55,487 m <sup>3</sup> /yr (MPC, 2011). These values yielded a water use factor of about 1.0 m <sup>3</sup> /tonne which was adjusted upward by a factor of 5 to derive a final factor that was sufficiently protective.<br>MPC, 2011. Lube Oil Blending Plant — Misr Petroleum Company. Misr Petroleum Company. Cairo, Egypt.<br><a href="https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf">https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf</a> .                                                                                                                                                                                                                                                                                                                                                                                                                                  |     |      |
| <b>5.3.3 Release Factor – soil</b>  |                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Soil):</b> | 0.03%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Y   | Y    |
|                                     | <b>Justification of RFs (Soil):</b>                    | The soil release for manufacturing operations considers the potential for pin hole leaks from the containment liners used as barriers within adjoined tank farms. Studies have shown that liners installed under strict quality control conditions will still have multiple small holes per acre capable of leaking measurable amounts of liquid (Hadj-Hamou et al., 2002). A leakage volume 0.16 m <sup>3</sup> /day/acre was used along with tank farm size and turnover data for a lubricant blending plant to determine the soil release factor (Laine, 1991).<br>Hadj-Hamou T., Myers P., Sanglerat T. (2002). Alternatives to secondary containment lining. Proceedings of the Freshwater Spills Symposium. U.S. Environmental Protection Agency, Washington, DC.<br>Laine D. L. (1991). Analysis of pinhole seam leaks located in geomembrane liners using the electrical leak location method: Case histories. Geosynthetics' 91 Industrial Fabrics Association North American Geosynthetics Society, Atlanta, GA. | Y   | N    |
| <b>5.3.4 Release Factor – waste</b> |                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Percent of input amount disposed as waste:</b>      | 0.2%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y   | N    |
|                                     | <b>Justification of RFs:</b>                           | The value is consistent with well documented efficiencies and economies that take place in highly automated petrochemical production facilities. The operational conditions are outlined in greater detail in Factsheet Section 3.2 and are consistent with ECHA guidelines for establishing the irrelevance of a waste stage analysis for this this type of facility. The assigned value is in agreement with a survey of European petroleum refiners that did not show an appreciable generation of residual hazardous solvent waste (CONCAWE, 2017).<br>CONCAWE, 2017. 2013 survey of waste production and management at European refiners, Conservation of Clean Air and Water in Europe, Brussels, Belgium. <a href="https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf">https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf</a> .                                                                                                                                                             | Y   | N    |
|                                     | <b>sub-SPERC identifier:</b>                           | ESVOC 2.2.dd.v3<br>VP <10 Pa; WS 10-100 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | Y   | N    |
|                                     | <b>ERC</b>                                             | ERC 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |     |      |
|                                     | <b>sub-SPERC applicability:</b>                        | Vapour pressure <10 Pa<br>Water solubility 10-100 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | Y   | N    |
| <b>5.3.1 Release Factor – air</b>   |                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Air)</b>   | 0.25%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Y   | Y    |
|                                     | <b>Justification of RFs (Air):</b>                     | This value has been adopted from a published source that documents the worst-case estimates of air emissions based on the expert judgement of environmental scientists from the Dutch National Institute for Public Health and the Environment (RIVM).<br>European Commission (2003). European Commission Technical Guidance Document on Risk Assessment (EUTGD), Report EUR 20418 EN/2, Appendix 1, Table A2.1, Brussels, Belgium.<br><a href="https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf">https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf</a>                                                                                                                                                                                                                                                                                                                                                                                                                               | Y   | N    |
| <b>5.3.2 Release Factor – water</b> |                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |

| FS Section                          | Content field                                    | Explanation of content                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | CSR | eSDS |
|-------------------------------------|--------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|------|
|                                     | Numeric value / percent of input amount (Water): | 0.02%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | Y   | Y    |
|                                     | Justification of RFs (Water):                    | <p>The factor was established after identifying the geometric mean for eight water solubility categories and combining this result with survey data describing the wastewater generation per tonne of formulated product. The average volume of effluent wastewater for a large blending plant formulating 57,813 tonnes/yr of lubricant was reported to be 55,487 m<sup>3</sup>/yr (MPC, 2011). These values yielded a water use factor of about 1.0 m<sup>3</sup>/tonne which was adjusted upward by a factor of 5 to derive a final factor that was sufficiently protective.</p> <p>MPC, 2011. Lube Oil Blending Plant — Misr Petroleum Company. Misr Petroleum Company. Cairo, Egypt.<br/> <a href="https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf">https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf</a>.</p>                                                                                                                                           | Y   | N    |
| <b>5.3.3 Release Factor – soil</b>  |                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |     |      |
|                                     | Numeric value / percent of input amount (Soil):  | 0.03%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | Y   | Y    |
|                                     | Justification of RFs (Soil):                     | <p>The soil release for manufacturing operations considers the potential for pin hole leaks from the containment liners used as barriers within adjoined tank farms. Studies have shown that liners installed under strict quality control conditions will still have multiple small holes per acre capable of leaking measurable amounts of liquid (Hadj-Hamou et al., 2002). A leakage volume 0.16 m<sup>3</sup>/day/acre was used along with tank farm size and turnover data for a lubricant blending plant to determine the soil release factor (Laine, 1991).</p> <p>Hadj-Hamou T., Myers P., Sanglerat T. (2002). Alternatives to secondary containment lining. Proceedings of the Freshwater Spills Symposium. U.S. Environmental Protection Agency, Washington, DC.</p> <p>Laine D. L. (1991). Analysis of pinhole seam leaks located in geomembrane liners using the electrical leak location method: Case histories. Geosynthetics' 91 Industrial Fabrics Association North American Geosynthetics Society, Atlanta, GA.</p> | Y   | N    |
| <b>5.3.4 Release Factor – waste</b> |                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |     |      |
|                                     | Percent of input amount disposed as waste:       | 0.2%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | Y   | N    |
|                                     | Justification of RFs:                            | <p>The value is consistent with well documented efficiencies and economies that take place in highly automated petrochemical production facilities. The operational conditions are outlined in greater detail in Factsheet Section 3.2 and are consistent with ECHA guidelines for establishing the irrelevance of a waste stage analysis for this type of facility. The assigned value is in agreement with a survey of European petroleum refiners that did not show an appreciable generation of residual hazardous solvent waste (CONCAWE, 2017).</p> <p>CONCAWE, 2017. 2013 survey of waste production and management at European refiners, Conservation of Clean Air and Water in Europe, Brussels, Belgium. <a href="https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf">https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf</a>.</p>                                                                                                                                                                     | Y   | N    |
|                                     | <b>sub-SPERC identifier:</b>                     | ESVOC 2.2.ee.v3<br>VP <10 Pa; WS 100-1000 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | Y   | N    |
|                                     | ERC                                              | ERC 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |     |      |
|                                     | sub-SPERC applicability:                         | Vapour pressure <10 Pa<br>Water solubility 100-1000 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | Y   | N    |
| <b>5.3.1 Release Factor – air</b>   |                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |     |      |
|                                     | Numeric value / percent of input amount (Air)    | 0.25%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | Y   | Y    |
|                                     | Justification of RFs (Air):                      | <p>This value has been adopted from a published source that documents the worst-case estimates of air emissions based on the expert judgement of environmental scientists from the Dutch National Institute for Public Health and the Environment (RIVM).</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Y   | N    |

| FS Section                          | Content field                                           | Explanation of content                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | CSR | eSDS |
|-------------------------------------|---------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|------|
|                                     |                                                         | European Commission (2003). European Commission Technical Guidance Document on Risk Assessment (EUTGD), Report EUR 20418 EN/2, Appendix 1, Table A2.1, Brussels, Belgium.<br><a href="https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf">https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf</a>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |     |      |
| <b>5.3.2 Release Factor – water</b> |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Water):</b> | 0.2%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y   | Y    |
|                                     | <b>Justification of RFs (Water):</b>                    | The factor was established after identifying the geometric mean for eight water solubility categories and combining this result with survey data describing the wastewater generation per tonne of formulated product. The average volume of effluent wastewater for a large blending plant formulating 57,813 tonnes/yr of lubricant was reported to be 55,487 m <sup>3</sup> /yr (MPC, 2011). These values yielded a water use factor of about 1.0 m <sup>3</sup> /tonne which was adjusted upward by a factor of 5 to derive a final factor that was sufficiently protective.<br>MPC, 2011. Lube Oil Blending Plant — Misr Petroleum Company. Misr Petroleum Company. Cairo, Egypt.<br><a href="https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf">https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf</a> .                                                                                                                                      | Y   | N    |
| <b>5.3.3 Release Factor – soil</b>  |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Numeric value / percent of input amount (Soil):</b>  | 0.03%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Y   | Y    |
|                                     | <b>Justification of RFs (Soil):</b>                     | The soil release for manufacturing operations considers the potential for pin hole leaks from the containment liners used as barriers within adjoined tank farms. Studies have shown that liners installed under strict quality control conditions will still have multiple small holes per acre capable of leaking measurable amounts of liquid (Hadj-Hamou et al., 2002). A leakage volume 0.16 m <sup>3</sup> /day/acre was used along with tank farm size and turnover data for a lubricant blending plant to determine the soil release factor (Laine, 1991).<br>Hadj-Hamou T., Myers P., Sanglerat T. (2002). Alternatives to secondary containment lining. Proceedings of the Freshwater Spills Symposium. U.S. Environmental Protection Agency, Washington, DC.<br>Laine D. L. (1991). Analysis of pinhole seam leaks located in geomembrane liners using the electrical leak location method: Case histories. Geosynthetics' 91 Industrial Fabrics Association North American Geosynthetics Society, Atlanta, GA. | Y   | N    |
| <b>5.3.4 Release Factor – waste</b> |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                     | <b>Percent of input amount disposed as waste:</b>       | 0.2%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y   | N    |
|                                     | <b>Justification of RFs:</b>                            | The value is consistent with well documented efficiencies and economies that take place in highly automated petrochemical production facilities. The operational conditions are outlined in greater detail in Factsheet Section 3.2 and are consistent with ECHA guidelines for establishing the irrelevance of a waste stage analysis for this this type of facility. The assigned value is in agreement with a survey of European petroleum refiners that did not show an appreciable generation of residual hazardous solvent waste (CONCAWE, 2017).<br>CONCAWE, 2017. 2013 survey of waste production and management at European refiners, Conservation of Clean Air and Water in Europe, Brussels, Belgium. <a href="https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf">https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf</a> .                                                                                                                                                             | Y   | N    |
|                                     | <b>sub-SPERC identifier:</b>                            | <b>ESVOC 2.2.ff.v3</b><br><b>VP &lt;10 Pa; WS &gt;1000 mg/l</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | Y   | N    |
|                                     | <b>ERC</b>                                              | ERC 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |     |      |
|                                     | <b>sub-SPERC applicability:</b>                         | Vapour pressure <10 Pa<br>Water solubility 10-100 mg/l                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | Y   | N    |
| <b>5.3.1 Release Factor – air</b>   |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |

| FS Section                                     | Content field                                           | Explanation of content                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | CSR | eSDS |
|------------------------------------------------|---------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|------|
|                                                | <b>Numeric value / percent of input amount (Air)</b>    | 0.25%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Y   | Y    |
|                                                | <b>Justification of RFs (Air):</b>                      | This value has been adopted from a published source that documents the worst-case estimates of air emissions based on the expert judgement of environmental scientists from the Dutch National Institute for Public Health and the Environment (RIVM).<br>European Commission (2003). European Commission Technical Guidance Document on Risk Assessment (EUTGD), Report EUR 20418 EN/2, Appendix 1, Table A2.1, Brussels, Belgium.<br><a href="https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf">https://echa.europa.eu/documents/10162/16960216/tgdpart2_2ed_en.pdf</a>                                                                                                                                                                                                                                                                                                                                                                                                                               | Y   | N    |
| <b>5.3.2 Release Factor – water</b>            |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                                | <b>Numeric value / percent of input amount (Water):</b> | 0.5%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y   | Y    |
|                                                | <b>Justification of RFs (Water):</b>                    | The factor was established after identifying the geometric mean for eight water solubility categories and combining this result with survey data describing the wastewater generation per tonne of formulated product. The average volume of effluent wastewater for a large blending plant formulating 57,813 tonnes/yr of lubricant was reported to be 55,487 m <sup>3</sup> /yr (MPC, 2011). These values yielded a water use factor of about 1.0 m <sup>3</sup> /tonne which was adjusted upward by a factor of 5 to derive a final factor that was sufficiently protective.<br>MPC, 2011. Lube Oil Blending Plant — Misr Petroleum Company. Misr Petroleum Company. Cairo, Egypt.<br><a href="https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf">https://www.unido.org/sites/default/files/2012-05/12-50507_Factsheet_Misr_Ebook_0.pdf</a> .                                                                                                                                      | Y   | N    |
| <b>5.3.3 Release Factor – soil</b>             |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                                | <b>Numeric value / percent of input amount (Soil):</b>  | 0.03%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Y   | Y    |
|                                                | <b>Justification of RFs (Soil):</b>                     | The soil release for manufacturing operations considers the potential for pin hole leaks from the containment liners used as barriers within adjoined tank farms. Studies have shown that liners installed under strict quality control conditions will still have multiple small holes per acre capable of leaking measurable amounts of liquid (Hadj-Hamou et al., 2002). A leakage volume 0.16 m <sup>3</sup> /day/acre was used along with tank farm size and turnover data for a lubricant blending plant to determine the soil release factor (Laine, 1991).<br>Hadj-Hamou T., Myers P., Sanglerat T. (2002). Alternatives to secondary containment lining. Proceedings of the Freshwater Spills Symposium. U.S. Environmental Protection Agency, Washington, DC.<br>Laine D. L. (1991). Analysis of pinhole seam leaks located in geomembrane liners using the electrical leak location method: Case histories. Geosynthetics' 91 Industrial Fabrics Association North American Geosynthetics Society, Atlanta, GA. | Y   | N    |
| <b>5.3.4 Release Factor – waste</b>            |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |
|                                                | <b>Percent of input amount disposed as waste:</b>       | 0.2%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y   | N    |
|                                                | <b>Justification of RFs:</b>                            | The value is consistent with well documented efficiencies and economies that take place in highly automated petrochemical production facilities. The operational conditions are outlined in greater detail in Factsheet Section 3.2 and are consistent with ECHA guidelines for establishing the irrelevance of a waste stage analysis for this type of facility. The assigned value is in agreement with a survey of European petroleum refiners that did not show an appreciable generation of residual hazardous solvent waste (CONCAWE, 2017).<br>CONCAWE, 2017. 2013 survey of waste production and management at European refiners. Conservation of Clean Air and Water in Europe, Brussels, Belgium. <a href="https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf">https://www.concawe.eu/wp-content/uploads/2017/11/rpt12-17.pdf</a> .                                                                                                                                                                  | Y   | N    |
| <b>References to SPERC Background Document</b> |                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |     |      |

| FS Section | Content field                    | Explanation of content                                                                                                                                                                                                                                                        | CSR | eSDS |
|------------|----------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|------|
|            | Reference to Background Document | ESIG/ESVOC (2023). SpERC Background Document. Specific Environmental Release Categories (SpERCs) for the industrial manufacture, formulation, and intermediate use of petrochemicals and petrochemical-borne substances. European Solvents Industry Group. Brussels, Belgium. | Y   | N    |